



# **E-CODER HOT FOIL PRINTER WITH DIGI-60 CONTROLLER**

OPERATOR INSTRUCTIONS  
PARTS LISTING  
CIRCUIT DIAGRAMS  
INSTALLATION DETAILS



Designed and manufactured by:

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E-Coder-Digi-60 27/06/2016

DECLARATION OF CONFORMITY

## **IMPORTANT SAFETY INSTRUCTIONS**

### **THIS EQUIPMENT MUST BE EARTHED TO AVOID RISK OF ELECTRIC SHOCK.**

**TO AVOID INJURY OR ELECTRIC SHOCK ALL PERSONNEL RESPONSIBLE FOR INSTALLING, OPERATING AND SERVICING THIS EQUIPMENT MUST READ AND FOLLOW THE INSTRUCTIONS IN THIS MANUAL AND THE SAFETY INFORMATION GIVEN BELOW:**

1. Read this manual fully. Follow all warnings and instructions.
2. Installation, servicing and training of users must be undertaken by suitably qualified personnel.
3. Disconnect the printer and controller from mains electricity and air supplies before cleaning or servicing.
4. Never operate the printer unless it is installed in the mounting frame supplied. When installed correctly the gap between the printer and print base should not be greater than 4mm (see page 33).
5. Do not expose any part of the product to liquids or vapours including pressure washing or steam cleaning.
6. Do not place the product on an unstable stand, table or machine. It may fall causing serious damage and/or injury.
7. Never insert objects through apertures in the product as they may touch dangerous voltages or short circuit parts that could result in fire or electric shock.
8. The product must be operated from the type of electrical supply shown on the product identification label at the rear of the printer controller (see page 7).
9. The controller to printer cable must only be connected to an Open Date printer. It is not a signal or data cable. Connecting the cable to anything other than the specified printer may risk electric shock or damage.
10. To ensure proper earthing the connecting cable from the controller must be fitted securely to the printer by tightening the two retaining screws on the connector body.
11. The controller has a standard IEC C14 mains connector. A C13 (supplied) or C15 terminated cable must be used to connect mains power.
12. The mains supply to the controller must be protected by a 5 amp fuse.
13. All cabling must be routed to avoid damage that may cause failure or risk of electric shock.
14. The product is not user serviceable. Opening or removing covers exposes persons to dangerous voltages, major burns and other risks. Refer all servicing to qualified personnel.
15. Do not use to use the product in areas where explosive gases or substances are present.
16. In use type-holders become hot enough to cause serious burns (<240°C). Never touch metal parts of a type holder. Handle type-holders only by their insulated plastic handles. Never assume a type holder is cold.
17. Adjust only those controls and settings covered by these instructions. Improper adjustment may result in damage needing qualified technicians to resume normal operation.
18. Disconnect the product from the electrical and air supplies and refer to qualified personnel under the following conditions:
  - If the cabling or connectors are damaged.
  - If the air pipes are damaged or leaking.
  - If any part of it has been exposed to liquid.
  - If the product does not operate normally.

**If in doubt contact the manufacturer or authorised agent before proceeding with installation, operation or servicing.**

## Digi-60 Controller Operating Instructions

### Temperature button

To adjust the temperature setting, press and hold down the temperature button and use the up/down arrow buttons to the left of the display to increase or decrease the set point. (Required Temperature)

**Set point range:- Minimum 70°C (158°F), Maximum 240°C (464°F).**

**Note!** When selecting operating Modes 1, 3 or 5, the printer will not operate on the external trigger until the temperature has reached the pre-programmed set point. (see page 13 for ranges of the mode settings etc.)

In normal operation the temperature will fluctuate by up to  $\pm 4^{\circ}\text{C}$  from the set point.



### Print dwell button

To adjust the print dwell setting, press and hold down the print dwell button and use the up/down arrow buttons to the left of the display to increase or decrease.

This adjustment controls the time the type/die face is in contact with the substrate. Higher numbers indicate longer dwell times.

**Range: 10mS to 2000mS.** (0.01 – 2.0 Seconds)



### Print switch

Switches the print signal between ON and OFF LINE.

- ON LINE; Green LED lit. The printer accepts external trigger signals (automatic print cycle). The test button does not operate.
- OFF LINE; Green LED not lit. The printer does not accept external trigger signals, The test button operates the printer.



**Note!** Fault warnings automatically take the printer OFF LINE. When faults are cleared the printer can resume ON LINE status automatically or require a manual reset using the print switch. Refer to page 15 "Settings for ON LINE options" to use this feature.

### Test Button.

Manually triggers the printer when OFF LINE. (Green LED is not lit).

**Note!** The test button is disabled when the printer is ON LINE



### Fault warnings - Red LEDs

Red LEDs indicate the fault conditions shown below. The printer goes OFF LINE when a fault is detected.

(Refer to pages 22 & 23 for system faults)

**Air pressure**



**Heater**



**Foil**



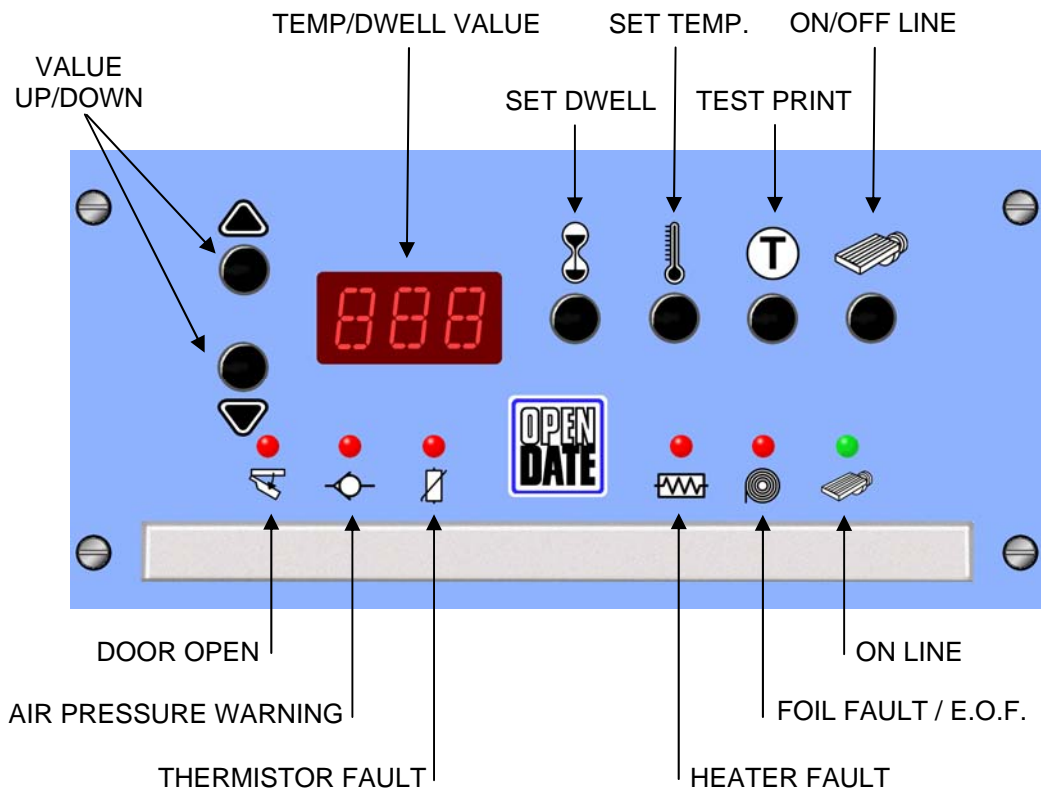
**Thermistor**



**Door**



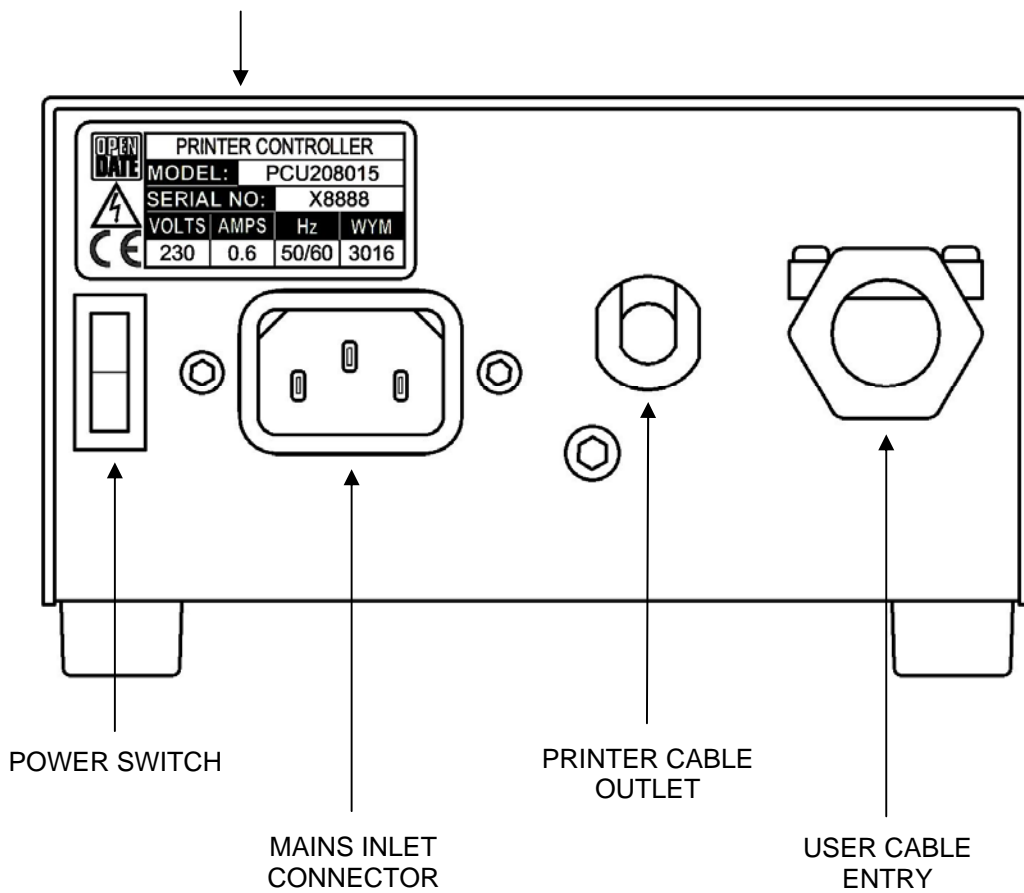
## Digi-60 Front Panel Layout



## Digi-60 Controller Rear Panel Layout

For clarity cabling is not shown.

PRODUCT IDENTIFICATION LABEL  
Showing model number, serial number and  
mains supply requirements for the controller



## Operating Instructions - Printer

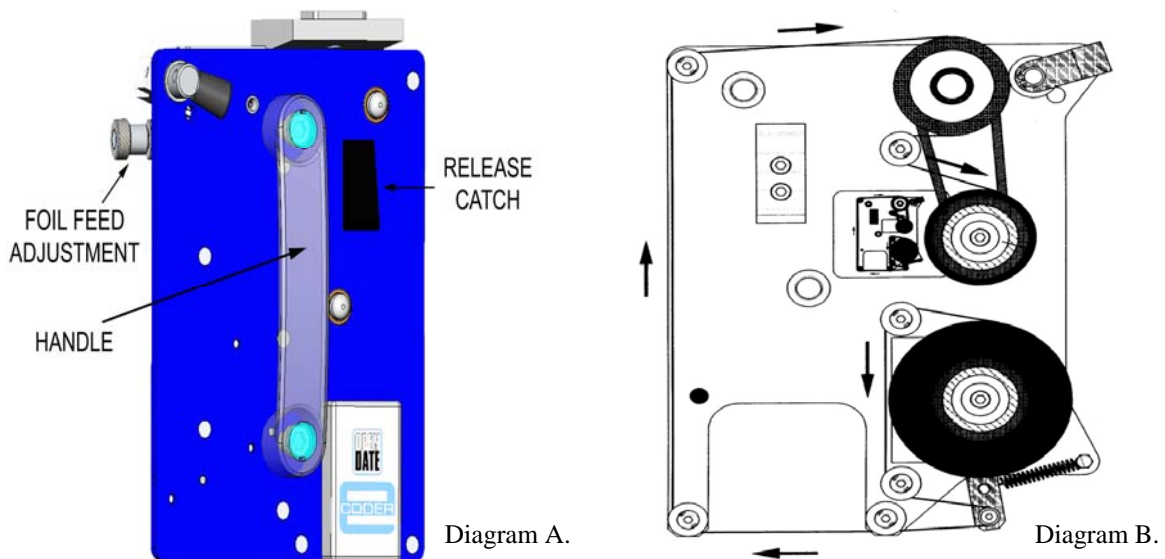
### MAGAZINE REMOVAL (see Diagram A. below)

To remove the foil magazine, slide the black catch, hold in place and withdraw the magazine using the black handle. If the printer is on-line (Print LED on) the alarm will sound. Press the **PRINT** switch to silence this.

### FOIL THREADING (refer to Diagram B. below)

1. Fit an empty foil core onto the rewind mandrel.
2. Disengage the pinch drive roller.
3. Remove label from a new roll of foil.
4. Fit new roll of foil onto take-off mandrel (note unwind direction as shown on threading diagram).
5. Thread foil around all rollers as shown on threading diagram. Note, the gloss side of the foil should face inwards throughout the foil path.
6. Attach end of foil to empty core on rewind mandrel, gloss side facing inwards.
7. Wind foil on a few turn to track and tension it.
8. Engage pinch drive roller.

## Foil Loading Diagram



### RE-FITTING FOIL MAGAZINE

Hold the magazine by the handle, slide it onto the locating pins and push to lock in place. Press the **PRINT** switch on the control unit if the printer is to be put on-line.

### FITTING TYPE/DIE HOLDER

#### **NEVER ASSUME THAT A TYPE/DIE HOLDER IS COLD.**

Only pick up the type/die holder by its handle. Ensure that the face of the magnetic catch is clean, remove the foil magazine as detailed above, align the type/die holder within the two side locators and slide in until the magnet catches on the keep plate. Re-fit the foil magazine.

### FOIL FEED ADJUSTING SCREW (refer to Diagram A. above)

This adjusts the amount of foil used per print. Winding the adjusting screw in reduces the foil pull and vice versa. Ensure that the locking nut is fully tightened after adjustment. A gap of 1 to 2mm is recommended between each portion of used foil.



## **Initial Setting Procedure**

1. Ensure that printing foil and substrate are compatible. If in doubt, contact foil supplier for assistance.
2. Remove Type Holder from printer.
3. Ensure that rubber print base is clean, undamaged and securely retained in position under printer.
4. Set air pressure regulator. 4 to 7 Bar is recommended (60 to 100 PSI).
5. Switch controller on.
6. Set print dwell time to 120 milli-seconds and temperature to 125°C (257°F). 3 to 4 minutes should be allowed for printer to reach working temperature.
7. Load type or die into holder, centrally if possible and fasten securely. Make sure that typeface is clean.
8. Load type/die holder into printer. If cold, allow 3 to 4 minutes for holder to heat up before printing.
9. Ensure that the printer is off line.
10. Place a sample of substrate material under printer and press **TEST** button. Inspect resulting print.
11. Adjust print levelling screws on the mounting frame until a light, uniform print impression is achieved. Lock levelling screws.
12. Adjust foil metering screw for economic foil use as detailed previously and tighten thumb nut.
13. Switch the printer to on line for automatic operation.

### **PRINT ORIENTATION**

To rotate the printer and therefore turn the overprint through 90 degrees, remove the foil magazine, unscrew the clamping handle until the location square on top of the printer is clear of the top rails, turn it to the required position, tighten the clamping handle and replace the magazine.

### **TEMPERATURE ADJUSTMENT (Refer to Page 5)**

- Normal setting is about 125°C. (257°F).
- Should the print not fully adhere to the substrate then a higher setting may be used.
- Small, fine detail print generally requires a lower temperature.
- Thermoplastic films and especially polyethylene generally require a lower temperature.
- Aluminium foils, paper and untreated polyester require a higher temperature.

**See pages 13 & 20 for temperature mode & calibration**

### **PRINT DWELL ADJUSTMENT (Refer to Page 5)**

- Normal setting is about 120 milli-seconds.
- Generally, the larger the print, the higher the setting.
- Should the print not adhere fully to the substrate, a higher setting may be used.
- Remember, the printer can only operate during the stationary cycle of the web, if the print time is longer than this the web may break.
- Should the dwell time have to be decreased to accommodate higher production speeds, it may be necessary to compensate by increasing the temperature setting.

## Air Flow Controls

The airflow restrictors are usually attached to the solenoid valve exhaust ports. They work by regulating the speed at which air is exhausted from the air cylinder. Turning the adjusting screws will alter the exhaust airflow and consequently the print ram velocity, it will also affect noise levels.

Increasing the exhaust airflow from the forward stroke of the print ram will increase the print pressure. Decreasing the exhaust airflow will reduce print pressure and the resulting print will be lighter.

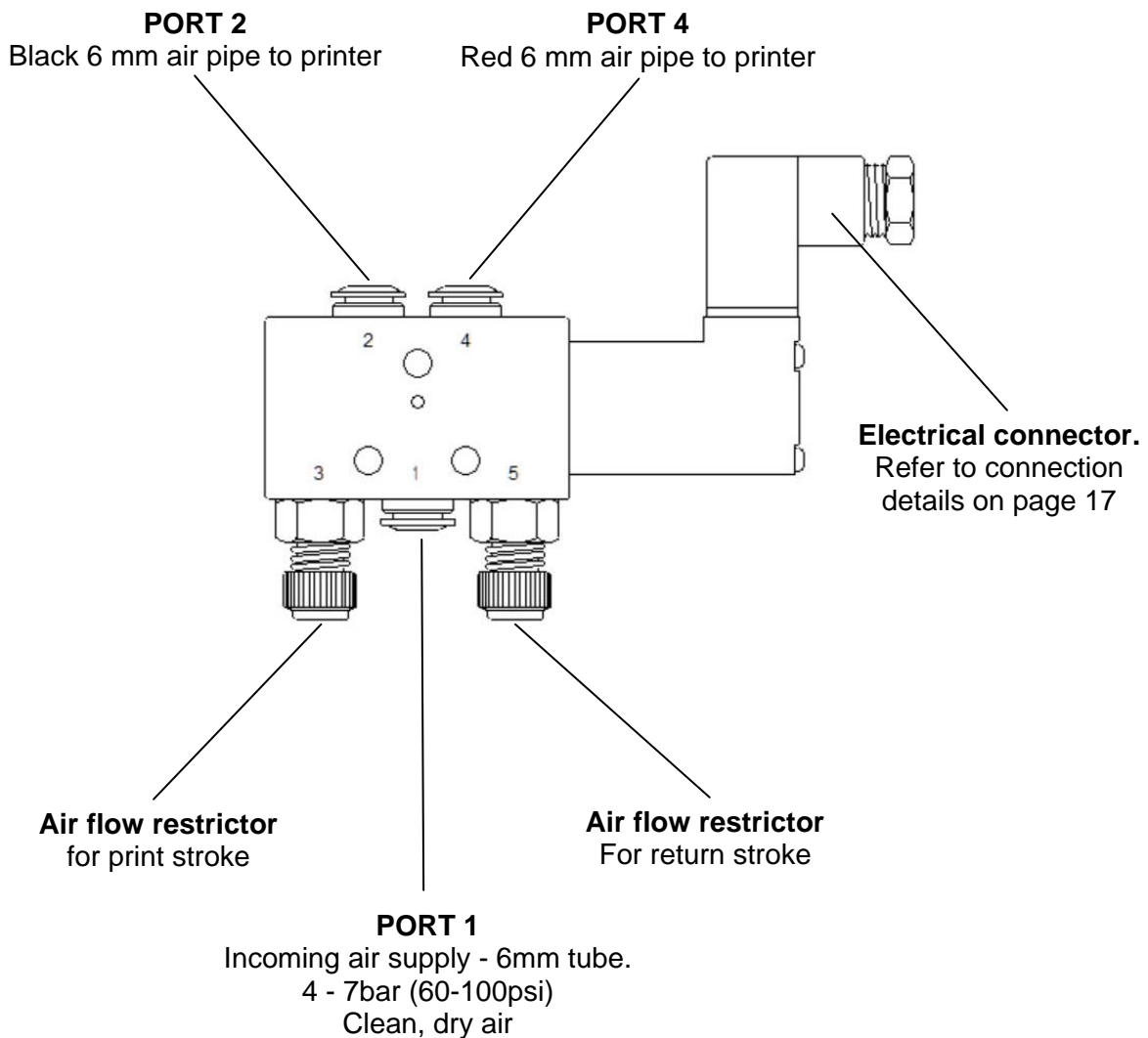
The drive for the printing foil is taken from the return stroke of the print ram. Increasing the exhaust airflow will speed up the foil feed. To ensure efficient foil feeding, the return stroke should be as gentle as possible.

For higher speed operation, the exhaust airflow from both the forward and return strokes will have to be increased.

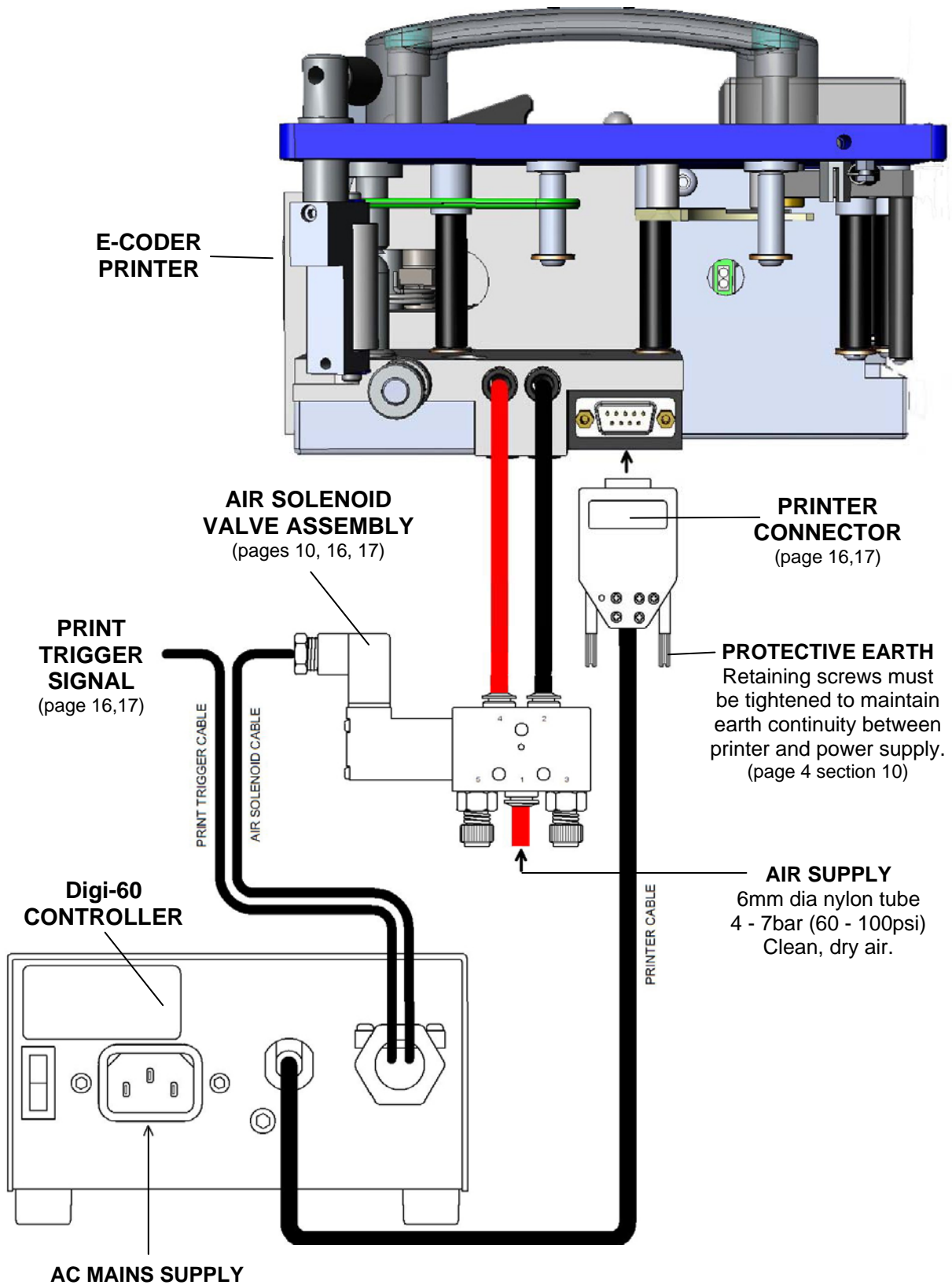
**Note, it is very important that the print ram returns fully before the next print cycle commences.**

## Solenoid Valve Details

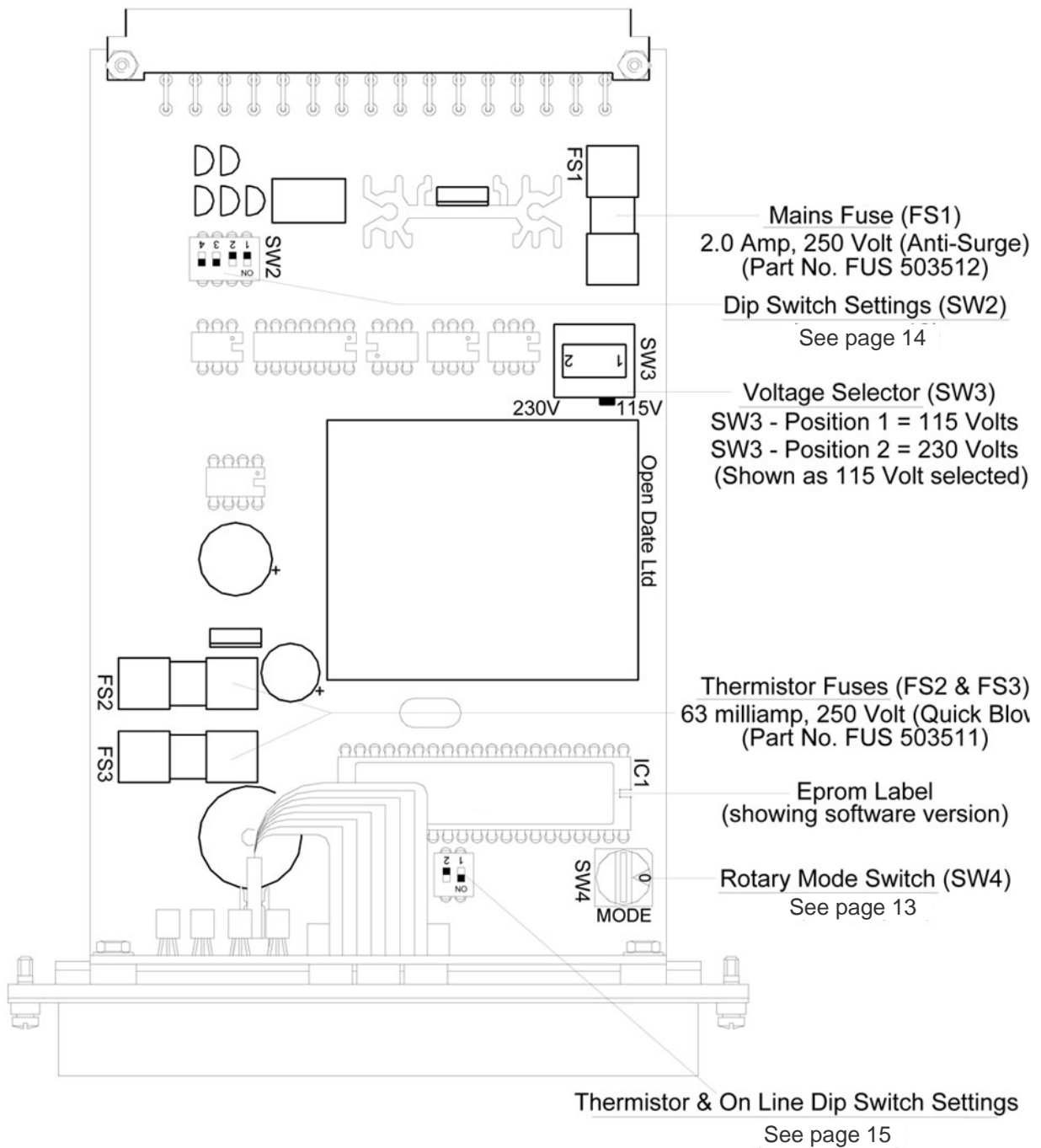
Refer to the diagram on page 11 for correct orientation of black and red air pipes to printer. Reversed printer air connections will force the print ram fully down (print position) instead of fully up (home position)



## E-Coder Connection Details



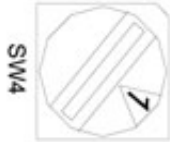
## Setting Up DIGI-60 Controller



## **Digi-60 - Mode Settings for Temperature Tolerance Ranges**

The Mode selector is a Rotary Switch located between the Front Panel and the Transformer.

### **Mode 1 (Default)**



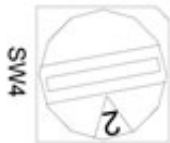
**Temperature Range. -5% to +10% of the set point.**

Printer operates on all temperatures.

Fault relay functions within the temperature range of the set point.

**(The printer will continue to print when under or over temperature)**

### **Mode 2**



**Temperature Range. -5% to +10% of the set point.**

Printer operates within the temperatures range of the set point.

Fault relay functions within the temperature range of the set point.

### **Mode 3**



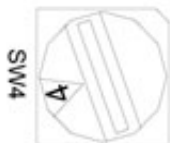
**Temperature Range. -5% to +5% of the set point.**

Printer operates on all temperatures.

Fault relay functions within the temperature range of the set point.

**(The printer will continue to print when under or over temperature)**

### **Mode 4**



**Temperature Range. -5% to +5% of the set point.**

Printer operates within the temperatures range of the set point.

Fault relay functions within the temperature range of the set point.

### **Mode 5**



**Temperature Range. -10% to +10% of the set point.**

Printer operates on all temperatures.

Fault relay functions within the temperature range of the set point.

**(The printer will continue to print when under or over temperature)**

### **Mode 6**



**Temperature Range. -10% to +10% of the set point.**

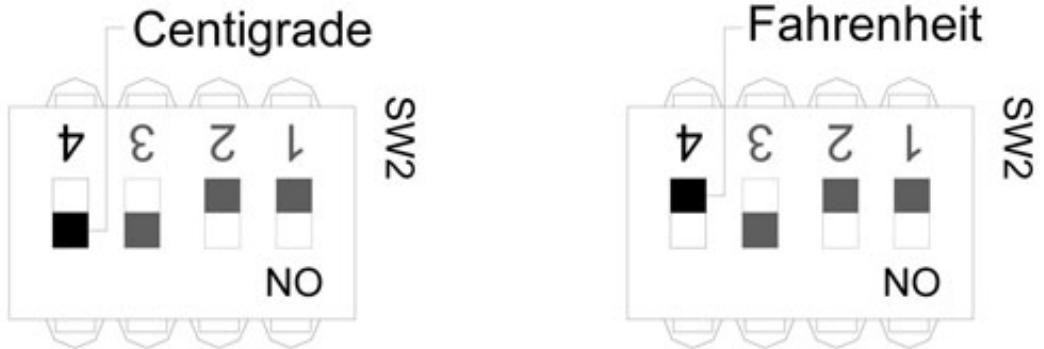
Printer operates with in the temperatures range of the set point.

Fault relay functions within the temperature range of the set point.

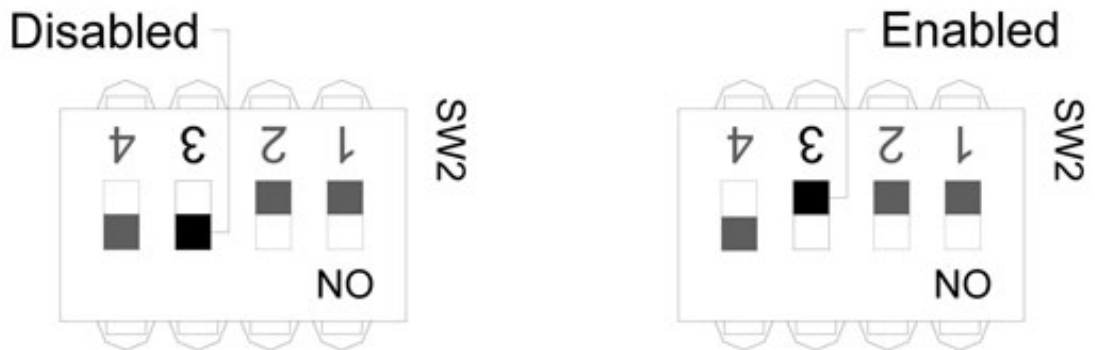
**Modes 7, 8, 9 and 0 are the same as the default value. (Mode 1)**

## Digi-60 DIP Switch Settings

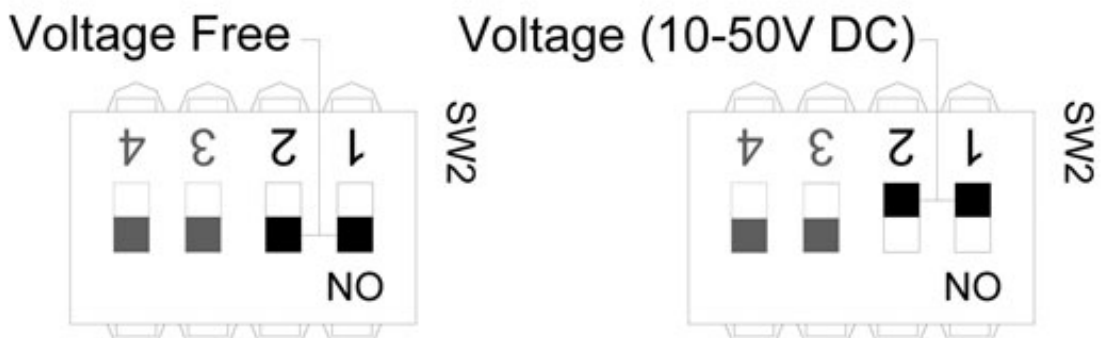
### Temperature Range SW2 (No 4)



### Low Air Configuration SW2 (No 3)

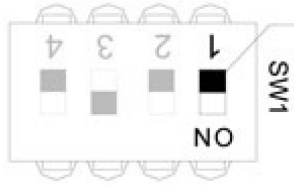


### Print Trigger Selection SW2 (No 1 & 2)



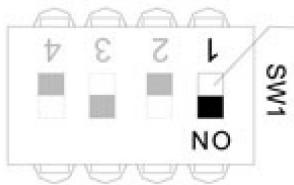
## **Thermistor & ON-LINE DIP Switch Settings (SW1)**

Settings for the Standard Thermistor. (see note below)



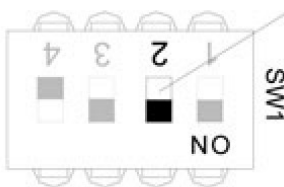
Set switch No. 1 to "OFF"  
Part No. THE 312080  
Thermistor Type USP 5362  
Black Connection wires.

Settings for optional Thermistor.

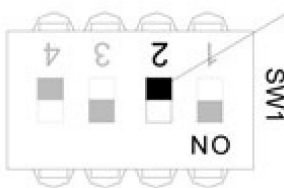


Set switch No. 1 to "ON"  
Part No. THE 500502 (Optional)  
Thermistor Type G55-Bead  
White Connection wires.

Settings for the "ON LINE" options (With Eprom Versions 3.0 or later)



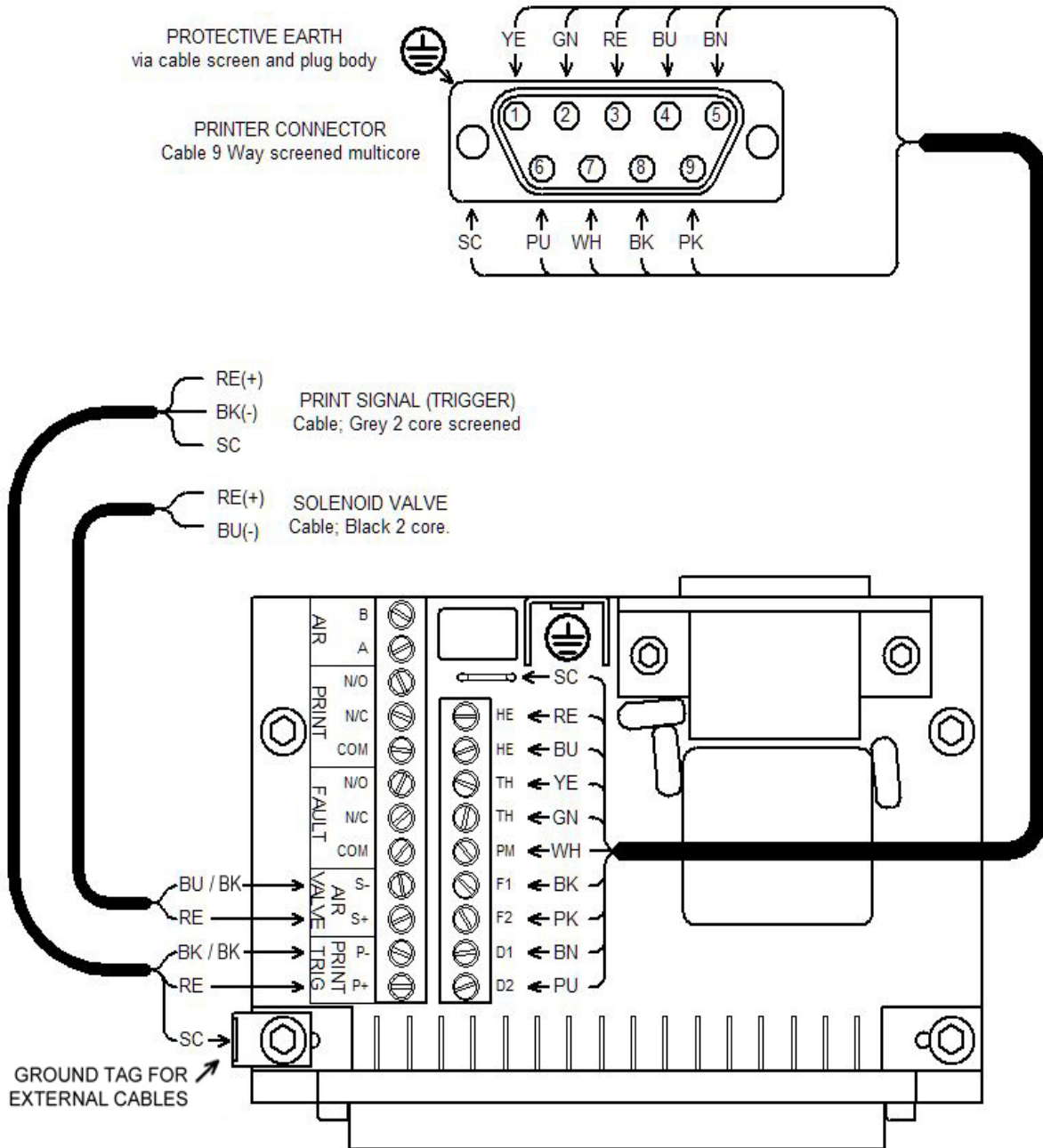
Set switch No. 2 to "ON"  
The printer automatically, leaves the printer "ON LINE" ready for printing.  
(once the fault is corrected)



Set switch No. 2 to "OFF"  
The printer automatically, puts the printer "OFF LINE" .  
Correct the fault, and press the "PRINT" Switch.

## Digi-60 Basic Connections

(See page 17 for details)



**KEY TO COLOUR CODES:**

BK = black, BN = brown, RE = red, YE = yellow, GN = green, BU = blue,  
PU = purple, WH = white, PK= pink, SC = screen or braid of cable

### IMPORTANT—TO AVOID SHOCK RISK

THE PRINTER IS EARTHED VIA THE CONNECTOR AND BRAIDED SCREEN OF THE CONTROLLER CABLE. THE CONNECTOR RETAINING SCREWS MUST BE FULLY TIGHTENED FOR PROPER EARTHING. THE PRINTER MUST NOT BE USED IF THE CONNECTOR OR CABLE IS DAMAGED OR THE SCREEN IS NOT ATTACHED TO THE CONNECTOR BODY



## Digi-60 Connection Details

**PRINT TRIG**      PRINTER TRIGGER SIGNAL - grey 2 core screened cable.

See page 14 print trigger selection for details of input print signals.

**P+**    Red            External trigger input + volts connection.  
**P-**    Black/Blue    External trigger input - volts connection.

**AIR VALVE**      PRINTER AIR SOLENOID VALVE - black 2 core unscreened cable.

**N.B. To avoid internal damage do not short these wires or allow them to be grounded. Be sure to use the correct terminals on the valve connector for +ive and -ive wires.**

**S+**    Red            Air solenoid valve output +ive connection. **Use terminal 1 on the connector**  
**S-**    Blue            Air solenoid valve output -ive connection. **Use terminal 2 on the connector**

**PRINTER**      Multicore screened cable to D9 socket.

**N.B. Shock risk; mains voltage.** See safety warnings on pages 4 and16.

<u>C/U</u>	<u>Colour</u>	<u>Function</u>	<u>D Connector</u>
<b>TH</b>	Yellow	Thermistor connection.	<b>Pin 1</b>
<b>TH</b>	Green	Thermistor connection.	<b>Pin 2</b>
<b>HE</b>	Red	Heater LIVE connection. <b>(230Vac!)</b>	<b>Pin 3</b>
<b>HE</b>	Blue	Heater NEUTRAL connection. <b>(230Vac!)</b>	<b>Pin 4</b>
<b>D1</b>	Brown	Door switch and foil sensor 0V.	<b>Pin 5</b>
<b>D2</b>	Purple	Door switch state.	<b>Pin 6</b>
<b>PM</b>	White	Foil sensor. Printmaster only.	<b>Pin 7</b>
<b>F1</b>	Black	Foil sensor output.	<b>Pin 8</b>
<b>F2</b>	Pink	Foil sensor +24V.	<b>Pin 9</b>
<b>Screen</b>		<b>Protective Earth.</b>	<b>Connector body</b>

### MAINS ELECTRICITY SUPPLY

A standard IEC C14 connector is fitted to the rear of the controller  
This accepts the IEC C13 or C15 (hot condition) 3 pin connector (Commonly called a 'Kettle' lead)

#### **MAINS SAFETY - To avoid shock or fire hazards:**

- The incoming mains supply must be protected by a 5A fuse.
- The controller must be earthed via the mains connector.
- Refer to page 4 for detailed safety information.

**For PRINT and FAULT relay connections refer to page 18**

**For AIR SW optional low air pressure warning refer to page 19**

## DIGI-60 Fault and Print Relay Connections

There are two relays for indicating printer system status to external equipment. The relays may be used independently or linked in series to obtain full warning status on a single connection.

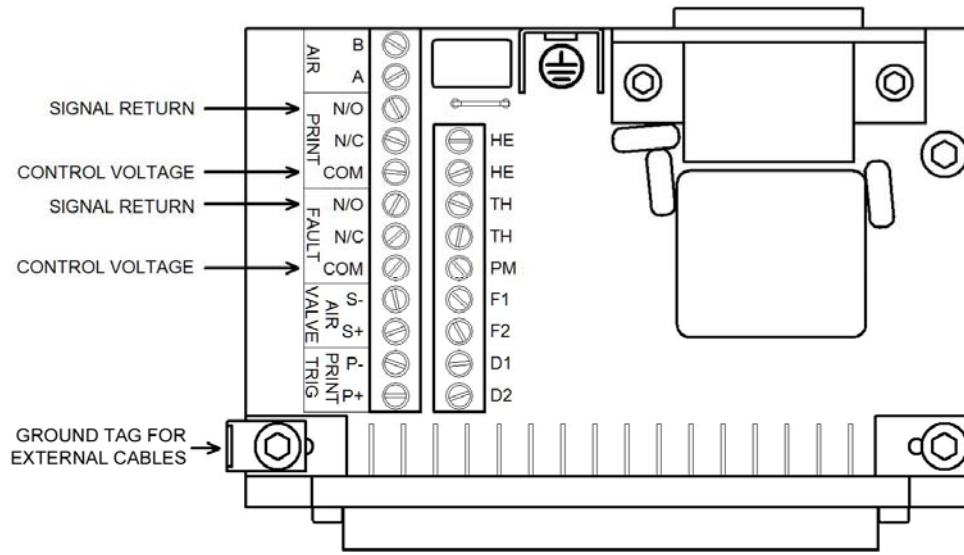
Each relay has COM, N/C and N/O contacts rated 24V @ 1A maximum

Using the N/O contact of each relay gives a positive indication only when the printer is in normal/ ready condition and the control voltage is present. (Fail safe operation)

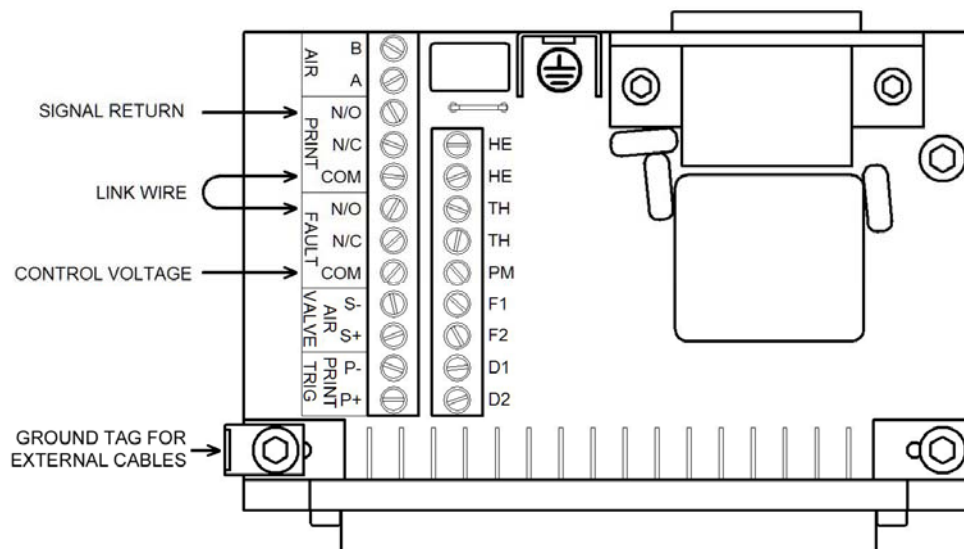
**FAULT RELAY** Changes state when a fault is detected. (door open, foil fail, heater fault, thermistor fault or low air pressure).

**PRINT RELAY** Changes state when the printer is ON or OFF line.

### Wiring for Independent Fault/Print Indications



### Wiring for Combined Fault/Print Indications



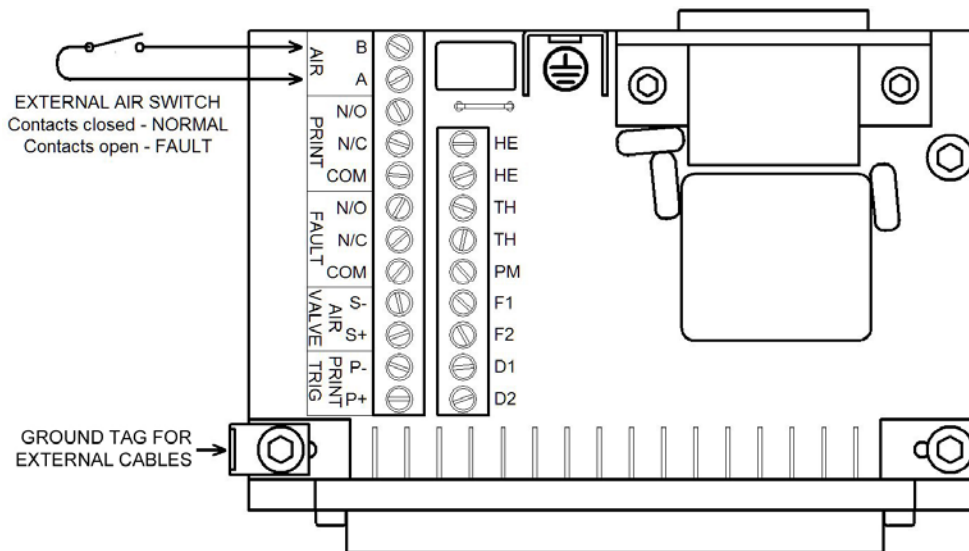
## Digi-60 Low Air Pressure Warning (optional)

The printer will not operate without a compressed air supply. An air pressure sensor switch (optional, not supplied) may be fitted to provide a low air fault condition to the Digi-60 controller and operate the fault relay.

- The switch contacts should be closed when the air pressure is OK.
- The switch contacts should open when the air pressure is low.
- Adjust the switching pressure to suit the application

Connect the switch as shown in the diagram below. The low air pressure feature must be activated by changing a DIP switch on SW2. Refer to page 12 for the location of SW2 on the Digi-60 controller and page 14 "Low air configuration SW2" for switch settings.

### Wiring for Low Air Pressure Warning



## **DIGI-60 Temperature Calibration**

Note: Calibration Temperature Range = 70°C to 220°C (158°F to 428°F)

The control unit is factory calibrated at 130°C, and is set up in "MODE 1" supplied as standard. See page 13 for a list of the different modes available.

Unless you are running temperatures outside the range 70°C to 180°C (158°F to 356°F), the default calibration should not be altered.

Fitting of an alternative thermistor (THE 515002) will require (SW1) position to be altered (See page 15), again this will be accurate to plus or minus 7°C. If accurate temperatures are needed, you should recalibrate to suit the individual thermistor fitted.

For normal running temperatures above 180°C you should recalibrate at 200°C.

### External Calibration Method

Switch the Digi60 unit on and adjust the temperature setting to 130°C or 266°F.

Leave on for 10 to 15 minutes, allowing the temperature to stabilise.

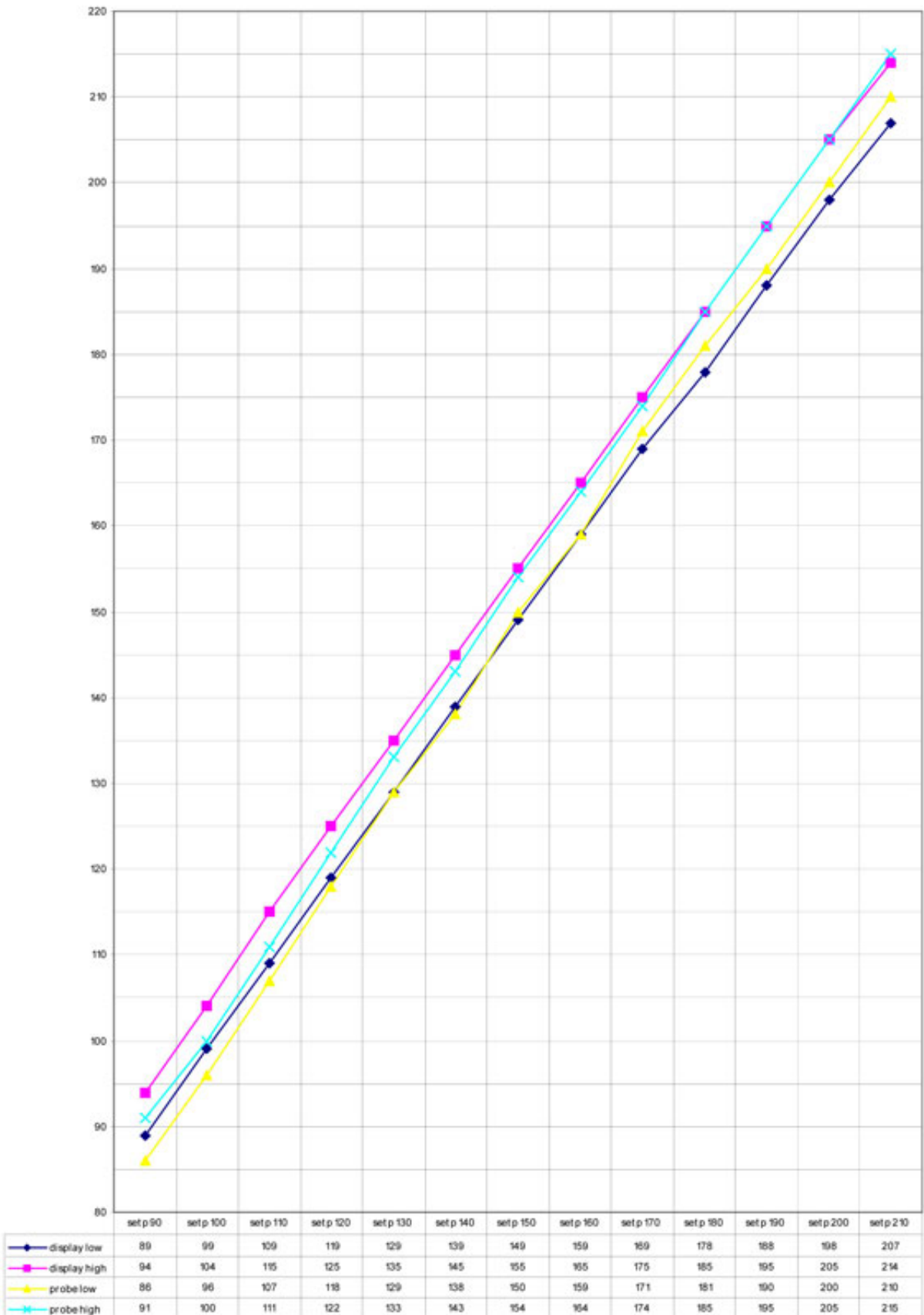
Measure the temperature at the type face using a temperature probe.

Allow the temperature probe to stabilise before noting the reading.

Adjust the Digi60's set point to match the temperature probe reading.

Press the both the up and down arrow keys at the same time then press the print switch. The controller is now calibrated.

## Static Temperature Performance @130°C Calibration



## DIGI-60 System Fault Indications

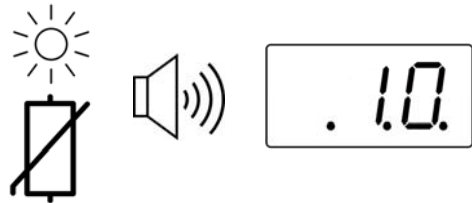
### Thermistor - Short circuit

- Red thermistor fault LED lit.
- Internal beeper sounding.
- Display shows “265” (or similar value).
- Heater disabled.



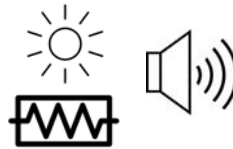
### Thermistor - Open circuit

- Red thermistor fault LED lit.
- Internal beeper sounding.
- Display shows “ 10” (or similar value).
- Heater disabled.



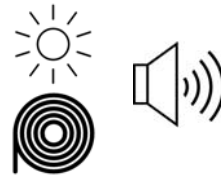
### Heater - Open circuit

- Red heater fault LED lit.
- Internal beeper sounding.



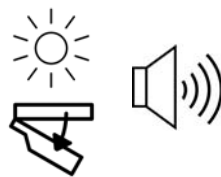
### Foil - Run out or broken

- Red foil fault LED lit.
- Internal beeper sounding.



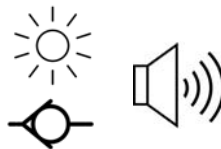
### Type holder door open

- This feature is not available on E-Coder.



### Air pressure - Low

- Red heater fault LED lit.
- Internal beeper sounding.

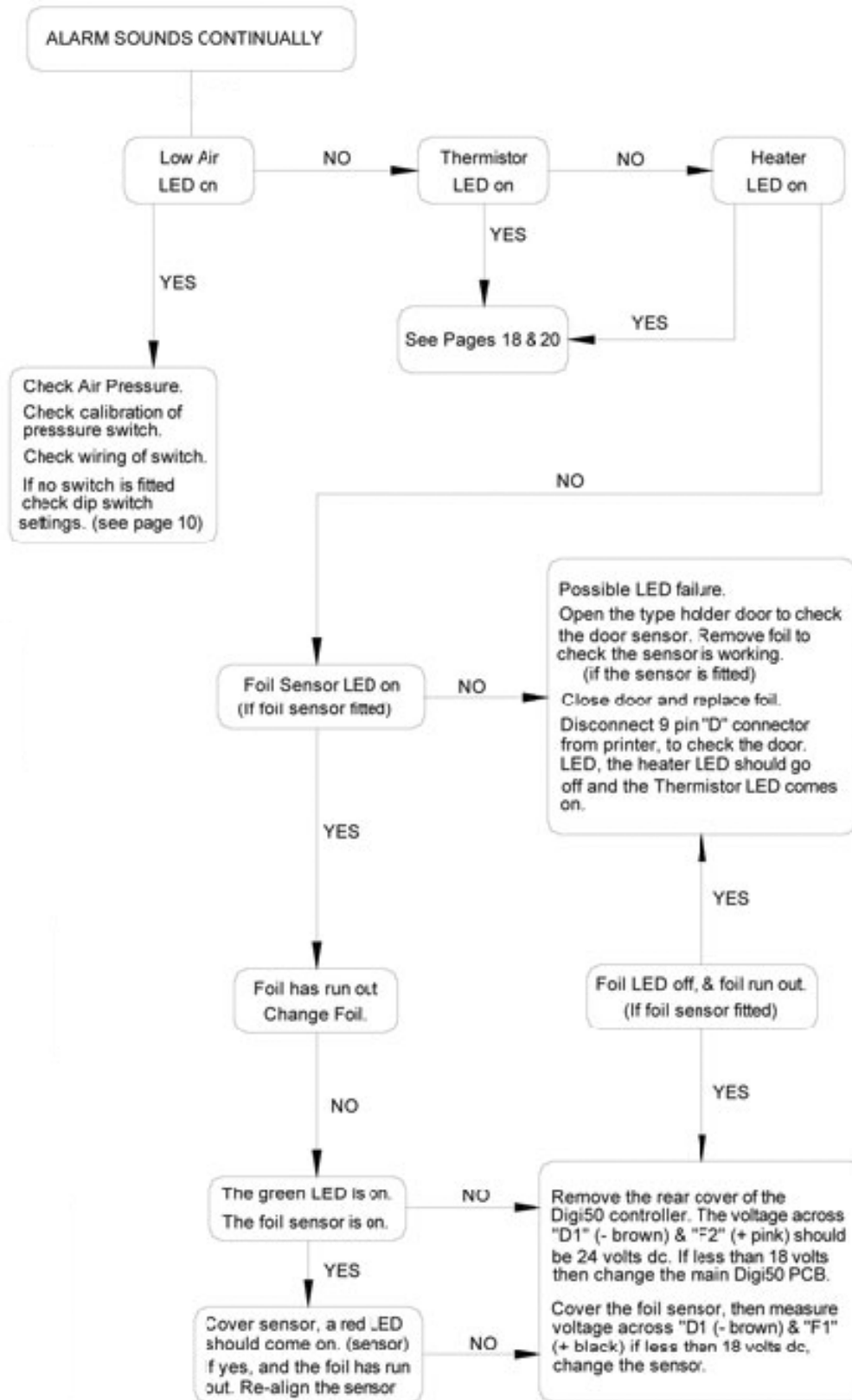


**Note!** Low air pressure warning uses an optional pressure switch. (see pages 14 and 19 for details).

**In any of the above fault conditions, the fault relay will be de-energised. See pages 18 & 19 for connection details.**

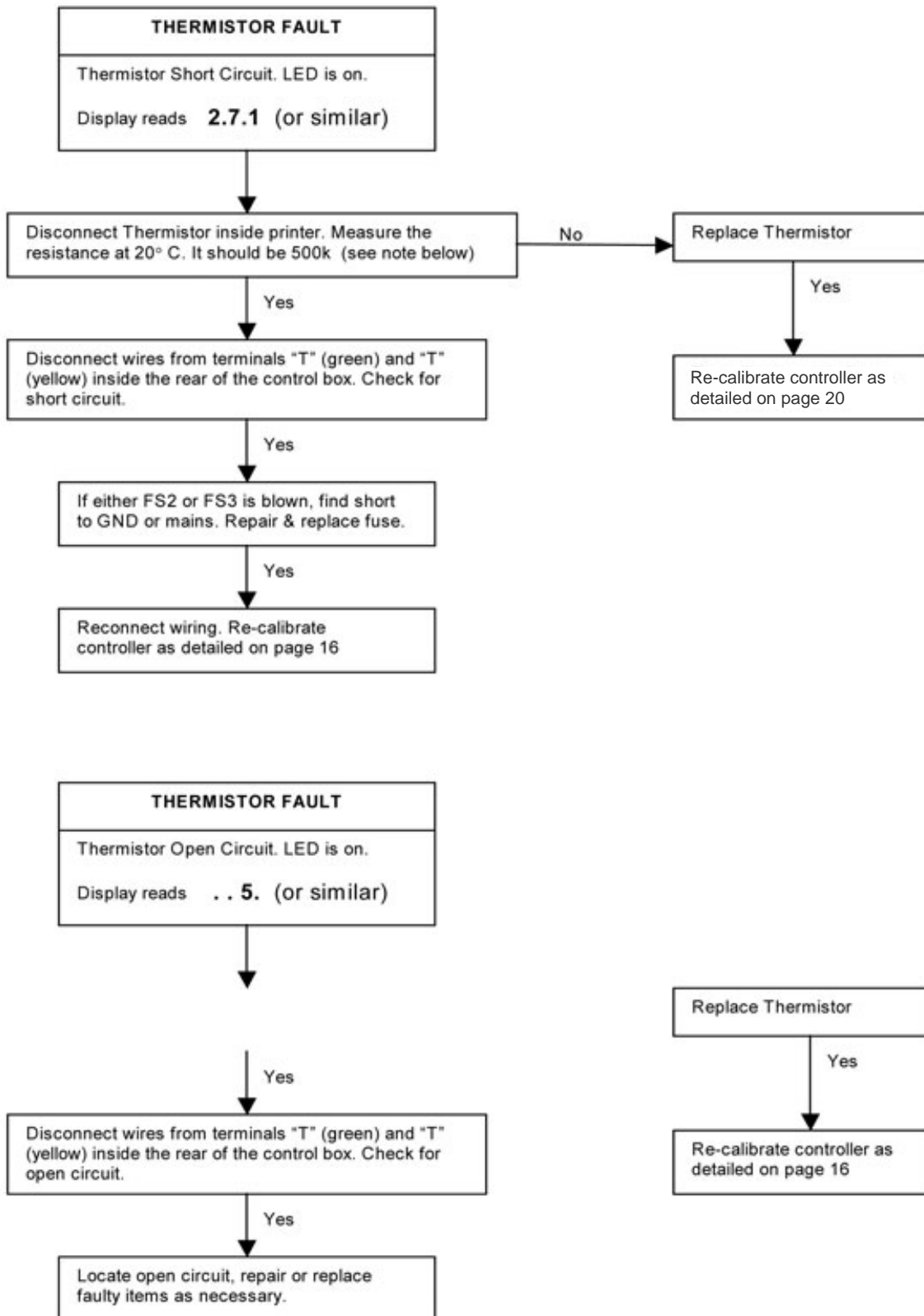
## Digi-60 Alarm System Faults

If no LEDs are on, check the mains supply and the fuses on the PCB. For wiring connections see



## Thermistor Faults

Digi-60 controller utilising the Open Date printer range and a standard thermistor.



NOTE. Results may vary, depending on type of Thermistor and actual temperature.



## Mechanical Faults

FAULT	POSSIBLE CAUSE
Insufficient foil pull.	<ul style="list-style-type: none"> <li>• Foil adjusting screw wound in too far.</li> <li>• Pinch roller not engaged.</li> <li>• Broken torsion Spring in body.</li> <li>• Grub screw loose in cam or lever.</li> <li>• Rubber drive roller damaged or dirty.</li> <li>• Foil feed air flow restrictors incorrectly set.</li> <li>• Clutch bearing failure in gear or body.</li> <li>• Cam and/or fork end roller worn.</li> </ul>
Solenoid operates but printer does not.	<ul style="list-style-type: none"> <li>• No air.</li> <li>• Air pipe damaged.</li> </ul>
Printer operates but does not print, i.e. impression but no print.	<ul style="list-style-type: none"> <li>• Printing foil has run out.</li> <li>• Printing foil not being driven through.</li> <li>• Printing foil not suitable for substrate.</li> <li>• Little or no heat.</li> </ul>
Printing foil tracks over to one side.	<ul style="list-style-type: none"> <li>• Bent spindle on foil magazine.</li> <li>• Brake arm loose.</li> <li>• Pinch roller misaligned with drive roller.</li> </ul>
Foil rewind is loose.	<ul style="list-style-type: none"> <li>• Green Drive Belt worn out or dirty.</li> <li>• Foil feed too rapid (slow down return stroke of piston, see page 10).</li> <li>• Foil retaining discs misaligned.</li> </ul>
Printer is sluggish.	<ul style="list-style-type: none"> <li>• Insufficient air pressure.</li> <li>• Faulty valve.</li> <li>• Incorrect flow restrictor settings.</li> </ul>

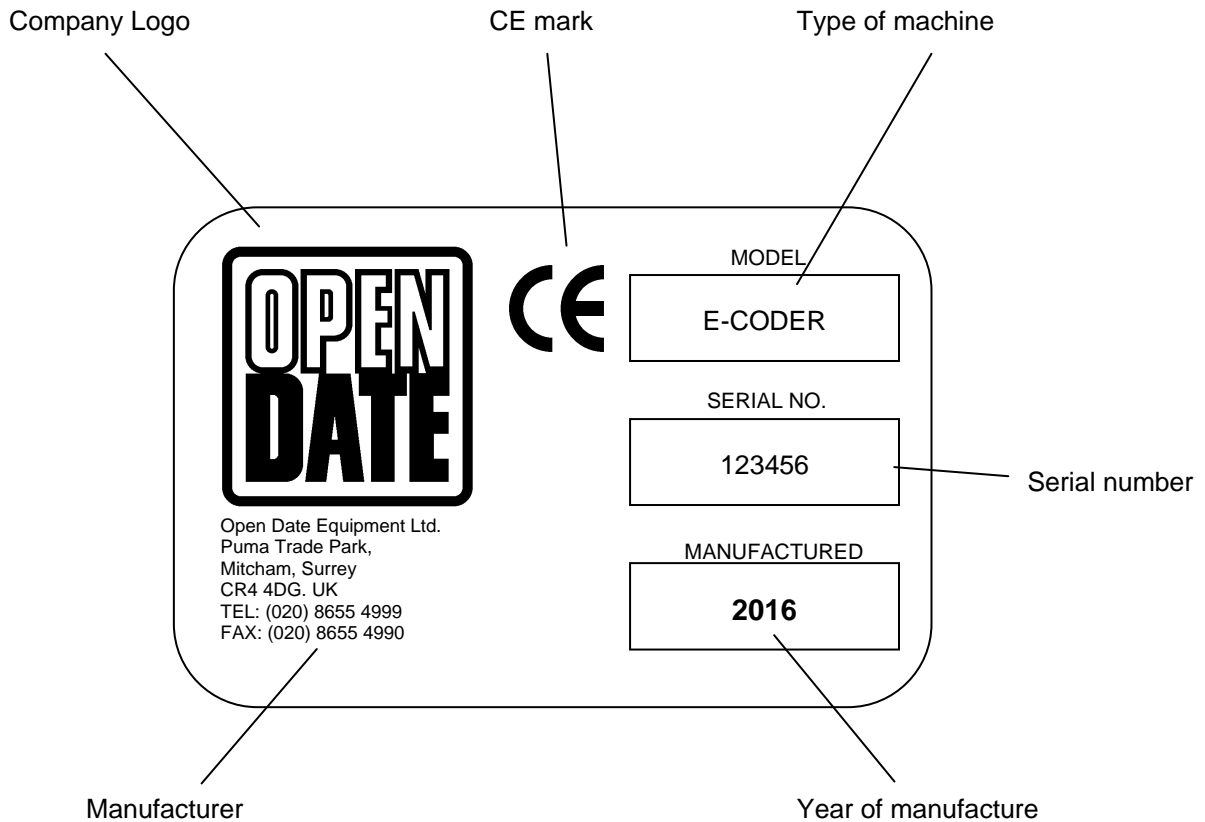
## Print Quality Deterioration

POSSIBLE CAUSE	CURE
Insufficient foil pull	See page 8.
Insufficient air pressure.	Check pressure regulator setting. See that pipes are not damaged.
Printer not level with print base.	Adjust levelling screws.
Too much or too little heat.	Check that settings are correct.
Dirty, worn or damaged dies or type.	Clean or replace.
Damaged or out of position print base rubber.	Replace or re-position.
Printing foil not compatible with substrate.	Contact foil supplier.
Substrate surface altered, i.e. different coating.	Contact substrate or foil supplier.
Print ram not completing full stroke.	Open forward flow restrictor (where fitted). Increase print dwell time.
Substrate moving before print head is clear.	Reduce print dwell time.
Print Dwell incorrectly set.	Adjust as necessary.

## Machine Serial Number Identification

The printer identification label can be found on the outside of the printer, usually on the rear guard.  
The controller identification label can be found on the rear panel.

**Always quote the model and serial number when ordering spare parts.**



## Recommended Spares List

Covering:

### **E-CODER**

#### MECHANICAL

#### STOCK REF

1.	Spring Set	SPR620215
2.	Drive Belt	DRI620048
3.	Drive Roller Assembly	DRI620204
4.	Fork End Roller Assembly	FOR620208
5.	Brake Strap	BRA620038
6.	Grey Self Adhesive Print Base 300 x 450mm sheet	SABASE
<u>or</u> 7.	White Silicone Rubber Print Base 300 x 300 x 3mm thick sheet	SRBASE

#### ELECTRICAL

1.	Cartridge Heater (240v)	HEA501506
2.	Thermistor Probe	THE500522
3.	Plug-In Control Card (see note below)	
	115v	CPC293507
	230v	CPC293506
4.	Pack of Fuses (5)	FUS393500
5.	Solenoid Valve without fittings	VAL400020

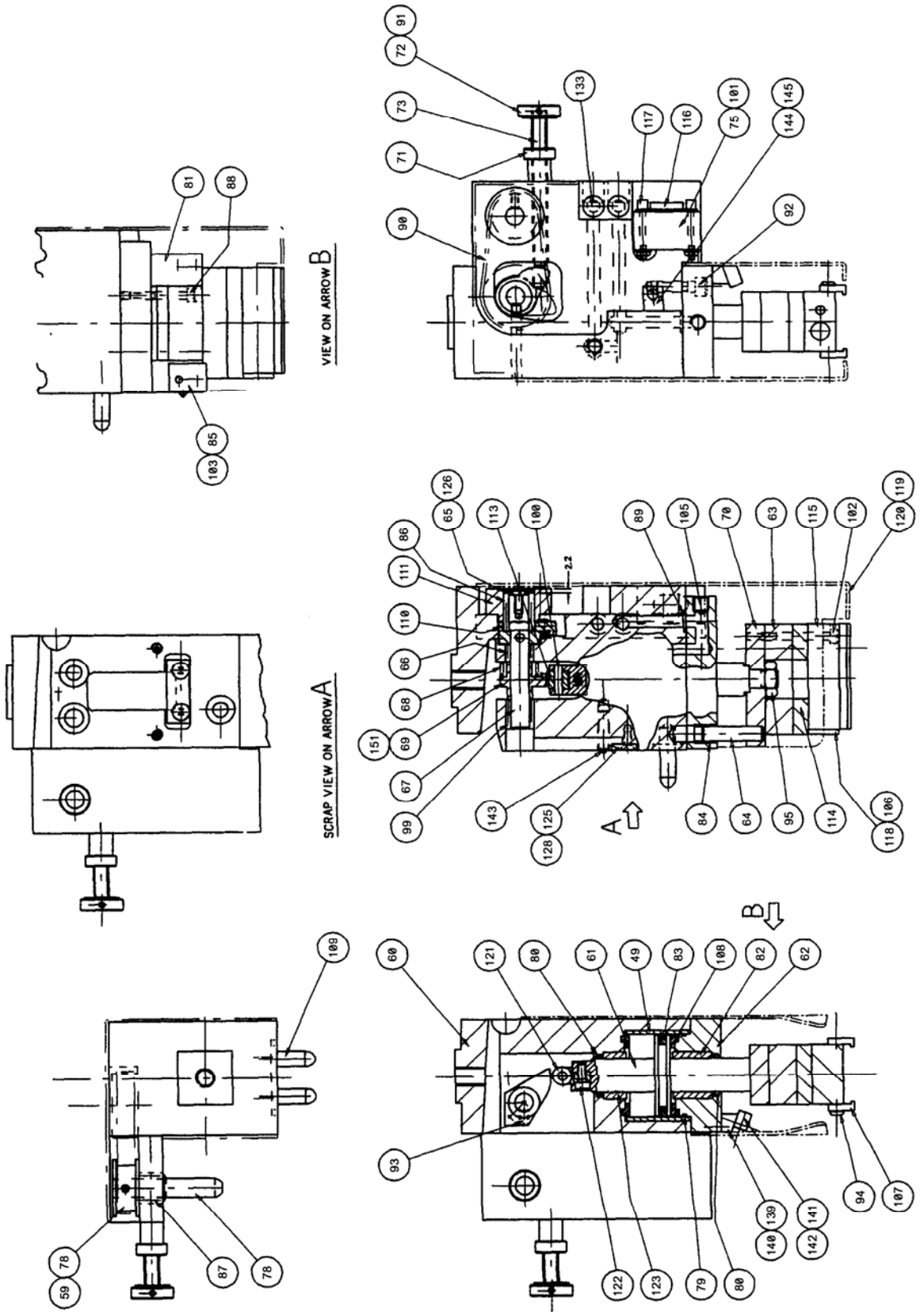
**Note.** The stock reference for the plug-in Digi-60 control card listed above refers to the standard 240v, unit. Other variations are available which your printer may have been supplied with. If in doubt, please advise the serial number of your existing unit to our sales office.

## E-Coder Body Parts List

When ordering spare parts please use the Stock Reference.  
Item numbers refer to those on the following assembly drawings.

<u>ITEM</u>	<u>DESCRIPTION</u>	<u>STOCK REF.</u>	<u>QTY</u>	<u>NOTES</u>
49	Cylinder liner	LIN620017	1	
60	Main body	N/A	1	
61	Piston	PIS620020	1	Piston/Seal assy ref. PIS620200
62	Bottom cap	N/A	1	
63	Data-box packing	PAC190028	1	
64	Guide pin	PIN620022	1	
65	Washer	WAS620065	1	
66	Needle Bearing	BEA521008	1	
67	Spindle	SPI620059	1	
68	Spring	SPR530033	1	Part of Spring Set.
69	Cam	CAM620025	1	
70	Mounting plate	PLA620026	1	
71	Lock nut	NUT620027	1	
72/73	Foil adjusting screw assy	ADJ620207	1	Includes item 91.
74	Dowel pin		2	3 dia x 10
75	Plug housing	HOU130023	1	
76	Drive spindle	SPI620029	1	
78	Timing pulley	PUL620030	1	
79	"O" ring	O-R512005	1	Part of Seal Kit.
80	Rod seal	SEA512038	2	Part of Seal Kit.
82	Nose bearing	BEA620070	1	
83	Piston seal	SEA512036	1	Part of Seal Kit.
84	Bush	BEA520017	1	
86	Clutch Bearing	BEA521507	1	
87	Needle bearing	BEA521001	1	
89	"O" ring	O-R512030	1	Part of Seal Kit.
90	Timing belt	BEL522512	1	
91	Roll pin		1	3 dia x 20
92	Cap screw		4	M6x20
93	Grub screw		1	M5x8
94	Button screw		10	M4x8
95	Lock nut		1	M10
99	Needle bearing	BEA520018	1	
100	Dowel pin		1	
101	Cap screw		2	M3x25
102	Cap screw		4	M4x45
105	Grub screw		1	M8x8
106	CSK screw		2	M3x6
107	Side locator	SID120014	2	
108	Cushion	DAM120074	2	
109	Location pin	LOC620517	2	
110	lever	LEV620110	1	
111	Timing pulley assy	PUL620219	1	Includes item 86.
113	Roller	N/A	1	Part of item 121.
114	Insulating plate	INS120012	1	
115	Heater block	HEA120013	1	
116	Plug Assembly	PLU399415	1	
117	Mounting screw	SCR120070	2	
118	Keep plate	KEE120030	1	
119	Button screw		4	M5x8
120	Cover	COV620034	1	
121	Fork end assy	FOR620208	1	Includes items 100,113.
122	Cap screw		1	M4x12
123	Top Cylinder Bearing	BEA620064	1	
125	Keep plate	CAT620125	1	
126	CSK screw		3	M4x10
133	Plug	PLU620037	2	
139	Sensor Mounting Block	BLO620043	1	
140	Cap Screw		2	M3x16
141	Foil Sensor	ALA395018	1	
142	Pan Head Screw		2	M2.5x10

# E-Coder Body Assembly



## E-Coder Cassette Parts List

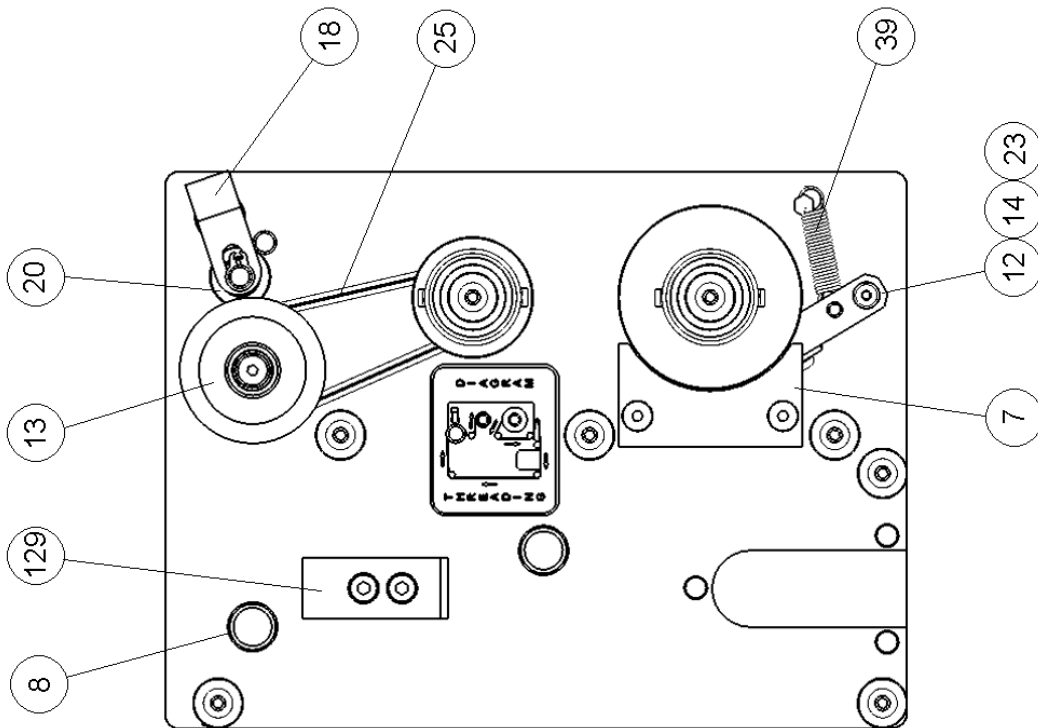
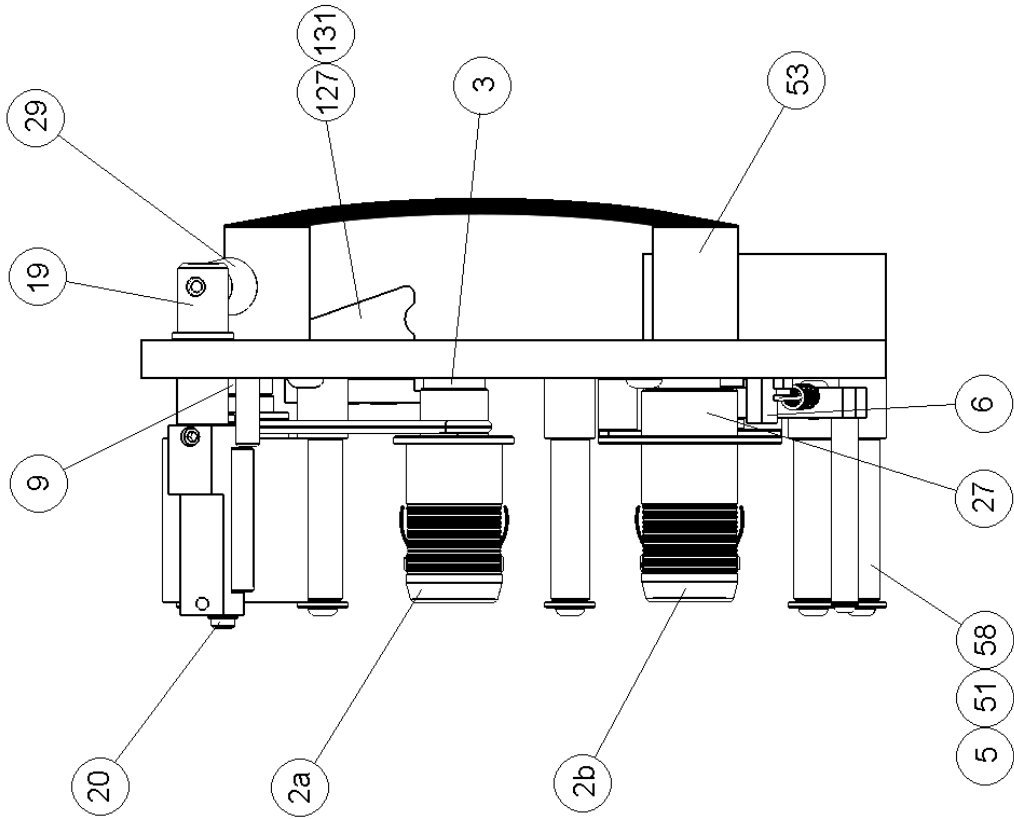
When ordering spare parts please use the Stock Reference.  
Item numbers refer to those on the following assembly drawings.

<u>ITEM</u>	<u>DESCRIPTION</u>	<u>STOCK REF.</u>	<u>QTY</u>	<u>NOTES</u>
2a	Take-off hub assy	HUB620201	1	Includes items 26,44,50,56,57.
2b	Rewind hub assy	HUB620202	1	Includes items 26,42,44,50,54,55
3	Hub spindle	SPI620003	2	
5	Roller spindle	SPI620005	6	
6	Anchor	ANC190006	1	
7	Foil guide	GUI620006	1	
8	Bush	BEA520004	2	
9	Drive roller spindle	SPI620007	1	
12	Bush	BUS190012	1	
13	Drive roller assy	DRI620204	1	
14	Dancing arm assy	ARM620226	1	
18	Yoke assy	YOK620206	1	<b>Includes item 20, 19, 21</b>
19	Spindle	SPI620013	1	
20	Pinch roller assy	PIN620205	1	
21	Pinch roller spindle	SPI620015	1	
23	Spacer	SPA120042	1	
25	Drive belt	DRI620048	1	Part of Spring Set.
27	Brake strap	BRA620038	1	
29	Handle	HAN530502	1	
39	Spring	SPR530008	1	Part of Spring Set.
51	Washer	WAS120035	8	
53	Handle	HAN761072	1	
58	Roller	ROL620018	6	
127	Thumb plate	THU620127	1	
131	Spring	SPR530032	1	Part of Spring Set.

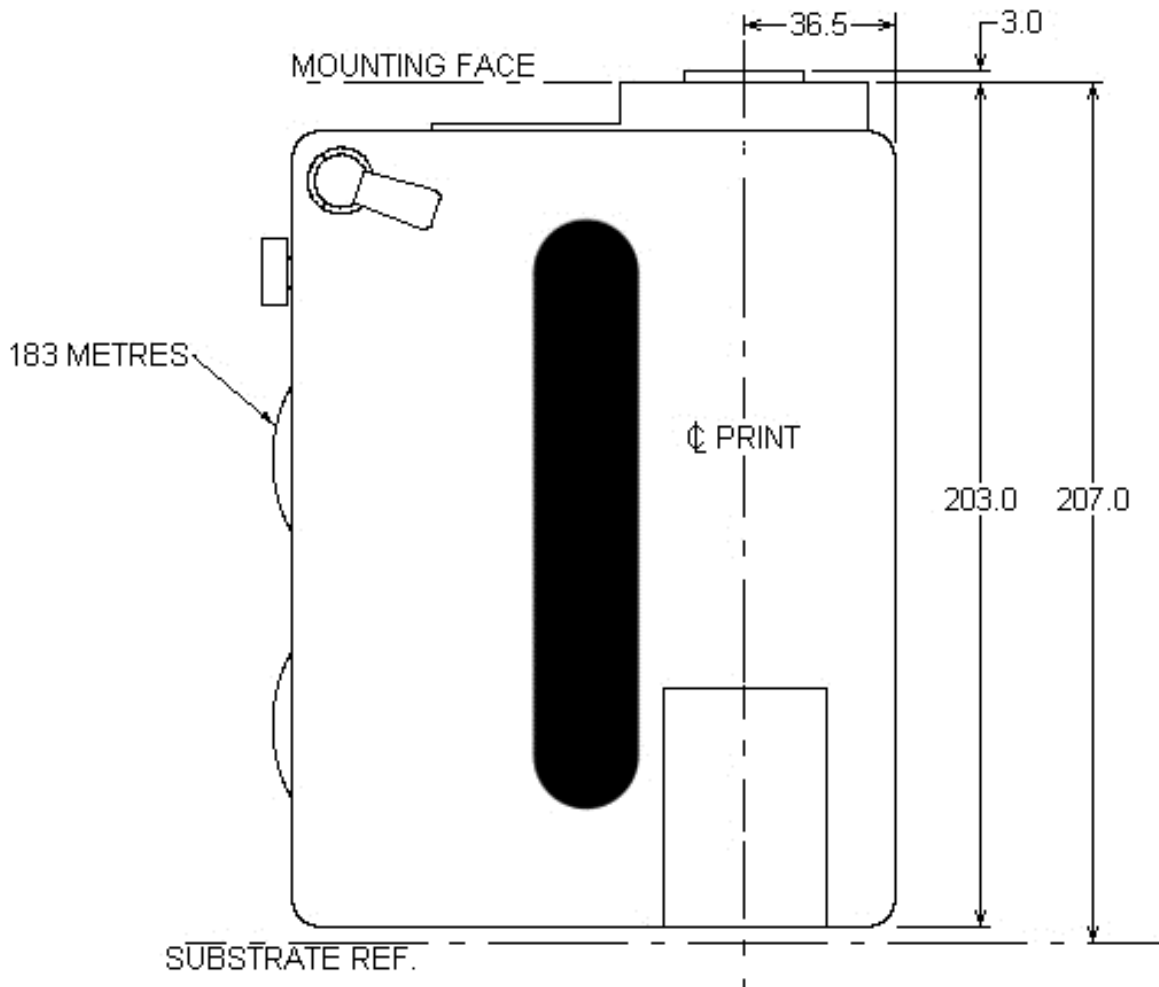
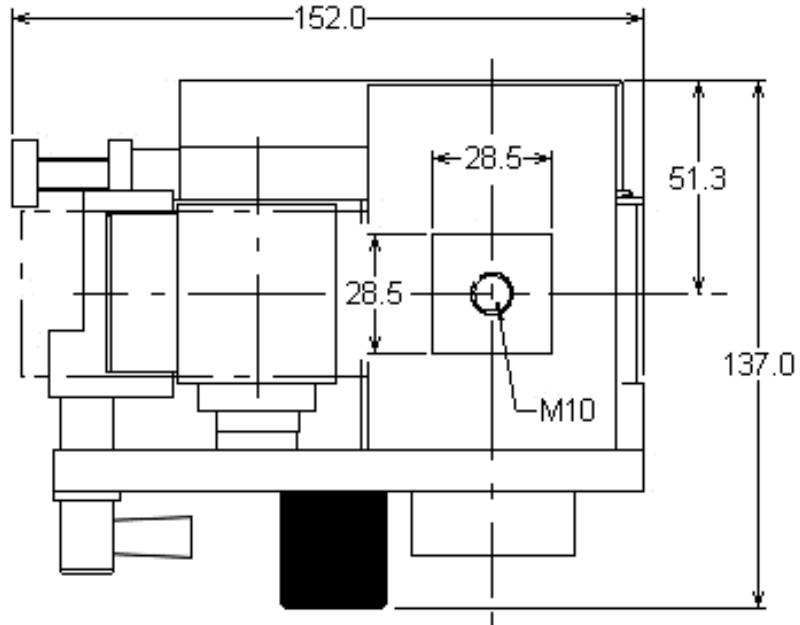
### ADDITIONAL SPARE PARTS & REPAIR KITS

	<u>STOCK REF</u>
<u>PNEUMATIC</u>	
Solenoid valve without fittings.	VAL400020
<u>ELECTRONIC</u>	
Cartridge heater, 240v, 250w.	HEA501506
Thermistor probe.	THE500522
Plug-in Digi-60 printer control card;	
115v	CPC293507
230v	CPC293506
For other control card variants please contact the sales office.	
<u>REPAIR KITS</u>	
Seal kit containing all seals.	SEA620209

## E-Coder Magazine Assembly

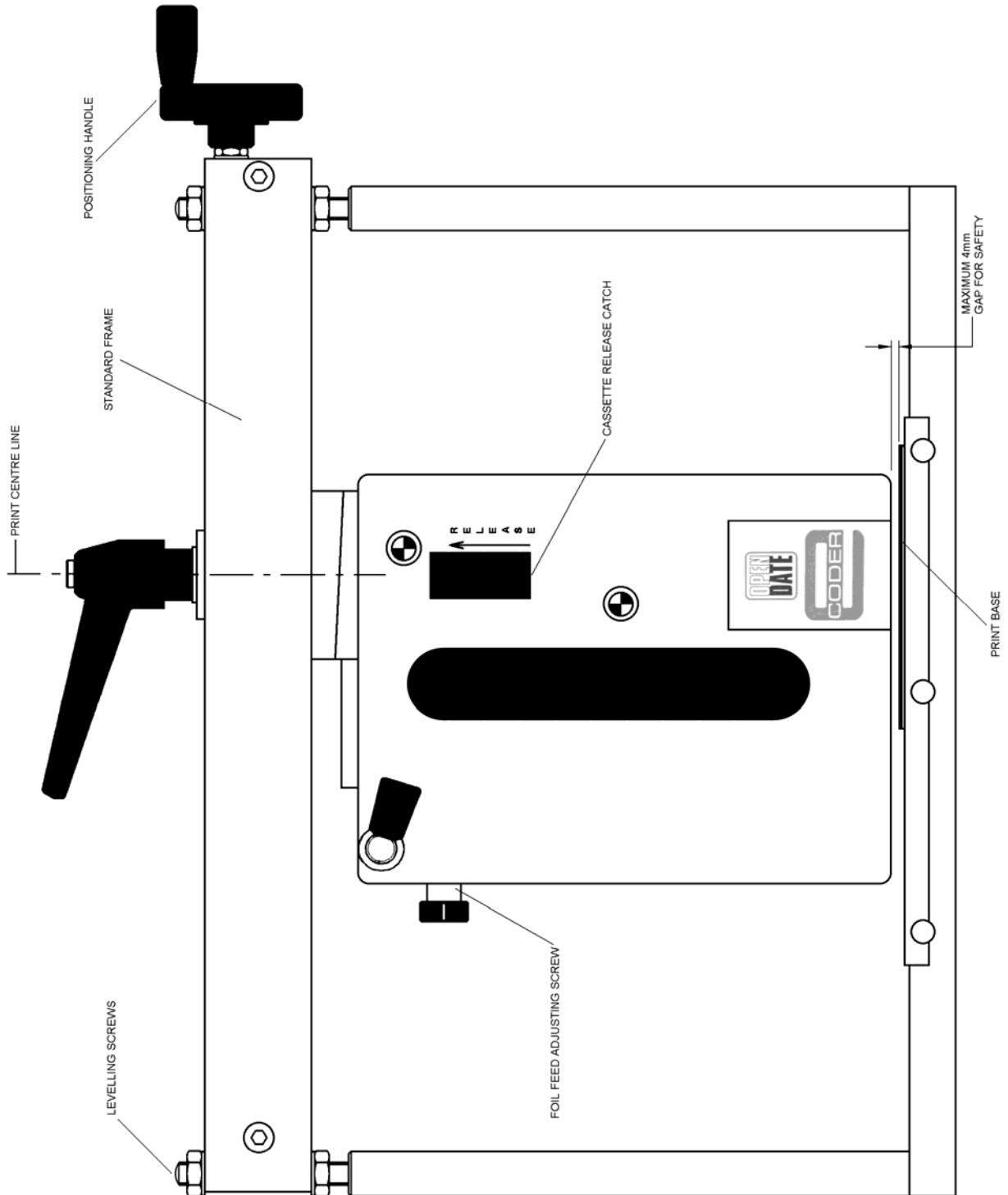


## E-Coder Dimensional Drawing





## E-Coder Standard Frame Installation



## **E-Coder Airborne Noise Emissions**

Comprehensive tests have been carried out with the Sprint fitted in a standard printer frame and mounted onto a typical label applicator. Measurements were taken at 1.6 metres above floor level and approximately 1 metre away from the printer in all directions.

The measuring equipment used for conducting the tests was a Digital Sound Level Meter, type d-1405E supplied by Lucas CEL. Before the tests were carried out the instrument was calibrated and fitted with a foam windshield.

The results shown below are based upon a standard type installation for the printer, the operating air pressure was set at 6 bar and the air flow restrictors correctly adjusted.

The noise levels shown below are the equivalent continuous "A-weighted" sound pressure levels in decibels "dB(A)".

PRINTS PER MINUTE	NOISE LEVEL - DECIBELS (dB)
100	65
200	68
300	70
400	74

## **Standard warranty terms & conditions for hot foil printers**

All Open Date Hot Foil Printers Carry a twelve (12) month return to base (at our discretion) warranty. Open Date printers should be installed and operated according to the instructions given in the operating manual. No liability will be accepted for faults caused by incorrect installation or operation of the equipment or if the product has been altered or subjected to unreasonable use.

The following components are not covered by the warranty as they will be subject to wear and tear: -

1. Print base rubber.
2. Type characters, dies and rotary data-box wheels.

Should you have cause to claim for repair under warranty then please contact our service department stating the model, serial number of the product and the nature of the problem or fault.

We reserve the right to charge for components replaced during the warranty period, which are subsequently found to be damaged due to any of the above conditions not being followed.

Any items repaired or replaced under warranty will carry the balance of the original warranty period only.

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