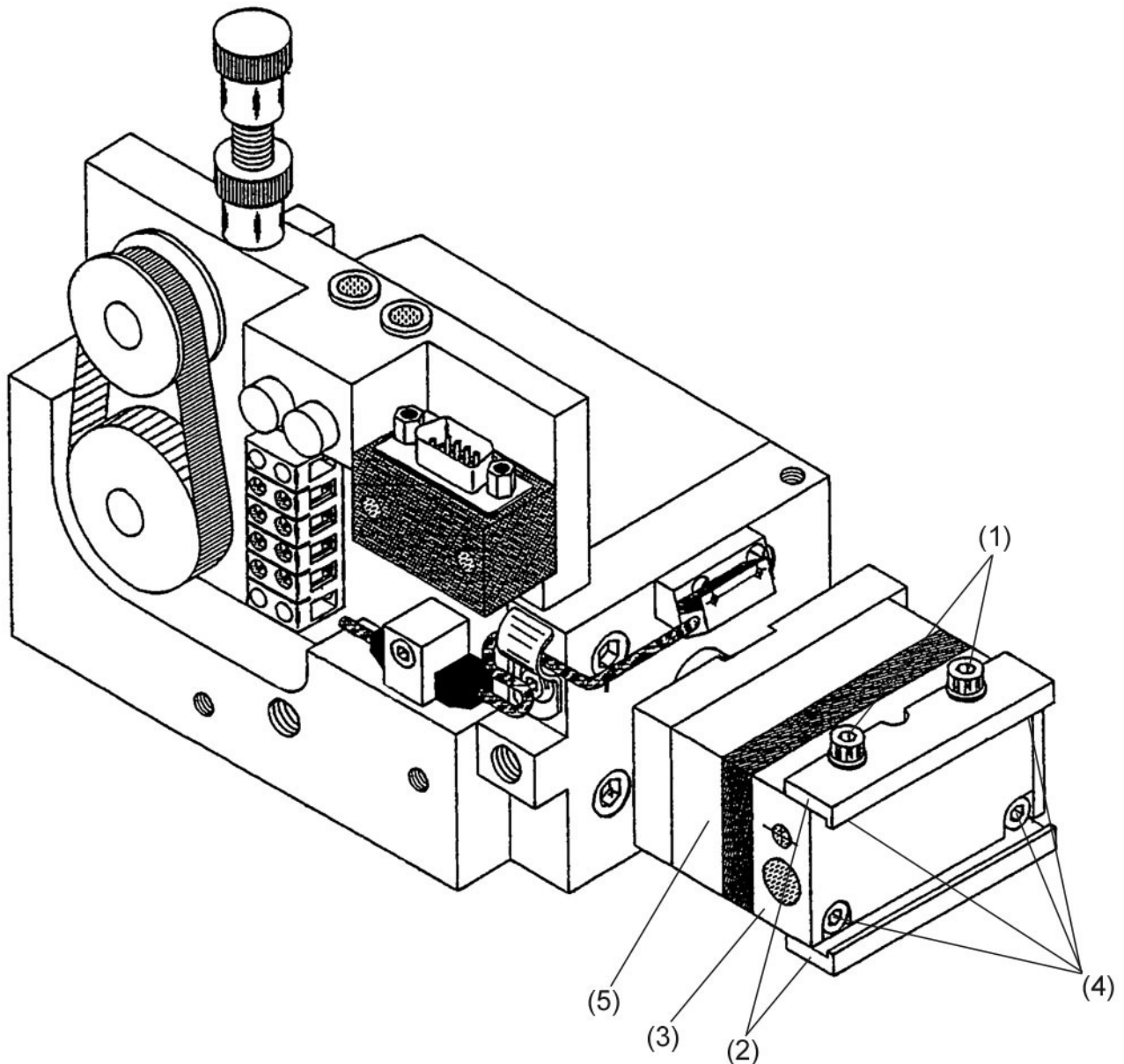# EUROCODE DATABOX PACKING REMOVAL

1. Switch off the electrical and air supplies and disconnect the 6mm air pipes and the electrical "D" connector from the printer.
2. Remove the printer from it's mounting frame.
3. Remove the Rear Cover from the Printer.
4. Loosen the four M4 (two on each side) Cap Screws (1) that fix the Side Locators (2) to the Heater Block (3).
5. Remove the four M4 x 40 Cap Screws (4) from the underside of the heater block.
6. Remove the Packing Piece (5).
7. Refit the Heater Block and Insulator using four M4 x 30 Cap Screws and either Loctite 222 (Screw Lock) or 272 (Stud Lock).
8. Tighten the four M4 Cap Screws that fix the Side Locators to the Heater Block. Use a Type Holder as a gauge to ensure that the Side Locators are positioned correctly.
9. Refit the Rear Cover to the printer.
10. Fit the printer back into it's mounting frame.
11. Reconnect the air and electrical connections.