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## Ink Energy Settings

These settings are accessed via the controller in Stop Print Mode and must be changed when installing different inks.

			Default Settings		
			INK320201	INK320221	INK320231
<b>Set point</b>	<b>Press F1</b>	<b>Press 'S'</b>  Press <b>Left arrow</b> to select parameter  Press the <b>Enter</b> key to exit the menu and save the setting	40	40	0
<b>Firing Voltage</b>	<b>Press F1</b>	<b>Press 'S1'</b>  Press <b>Left arrow</b> to select parameter  Press the <b>Enter</b> key to exit the menu and save the setting	29	29	10
<b>Pulse Width</b>	<b>Press F1</b>	<b>Press 'S2'</b>  Press <b>Left arrow</b> to select parameter  Press the <b>Enter</b> key to exit the menu and save the setting	190	190	210

### Print Distance

Print Distance with the **INK320321** should be limited to: **3mm** for best performance