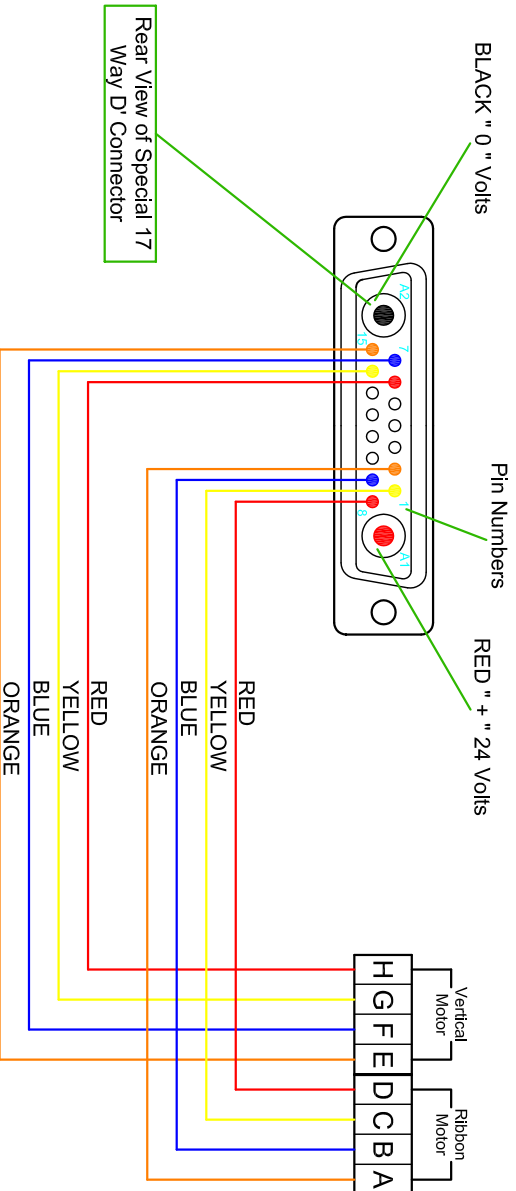
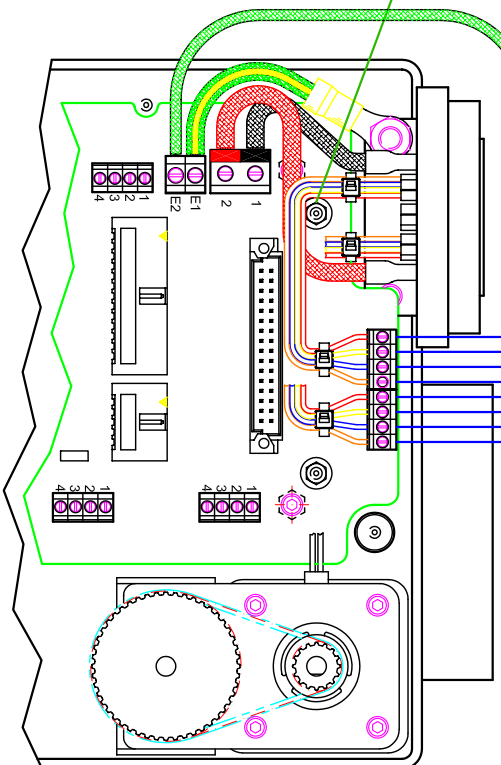
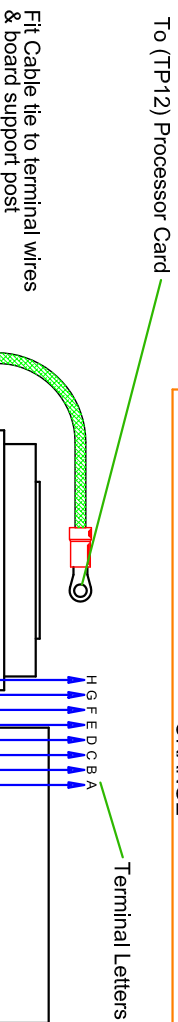


**THERMOCODE SERIES 2 (53CL & 107CL) Interconnect Board Wiring Details. (sheet 2)**



D' Connector Pin Numbers	Terminal Block Letter Ref.	Wire Colour
8	D	Red
1	C	Yellow
9	B	Blue
2	A	Orange
6	H	Red
14	G	Yellow
7	F	Blue
15	E	Orange



- NOTES.**
1. Connect Wires as detailed above Fitting wires around support post.
  2. Fit Cable ties to each set of Motor wires as shown.
  3. Fit Cable tie to terminal wires & board support post.
  4. Connect the 24 Volt (Red & Black) wires to large terminal block as shown.  
Terminal 1 = 0 volt (Black)  
Terminal 2 = 24 Volt (Red)
  5. Connect Printer Body Earth wire to Terminal E1.
  6. Connect Processor Card (TP12) Earth wire to Terminal E2

ISSUE	1	DATE	17 JUN 2004	NO. IN	N/A	REASON	N/A
MATERIAL	SEE NOTE ABOVE						
FINISH	NONE						
DRAWN	CWP	CHECKED		SCALE	1 : 1	OPEN DATE EQUIPMENT LTD PART NO REF 767106	