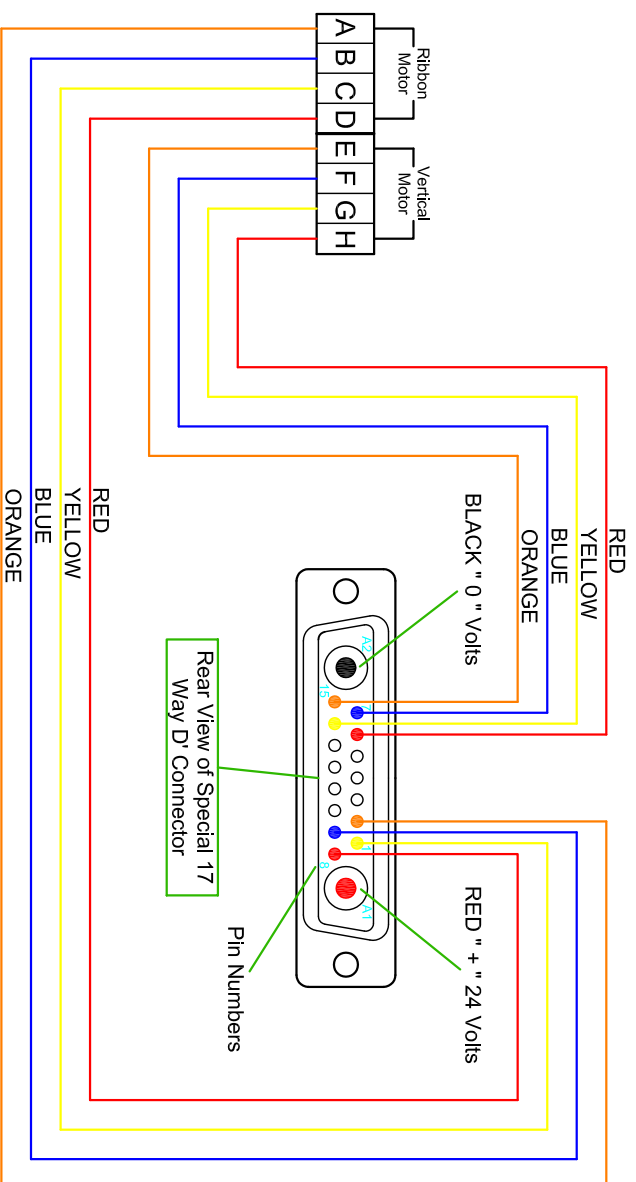
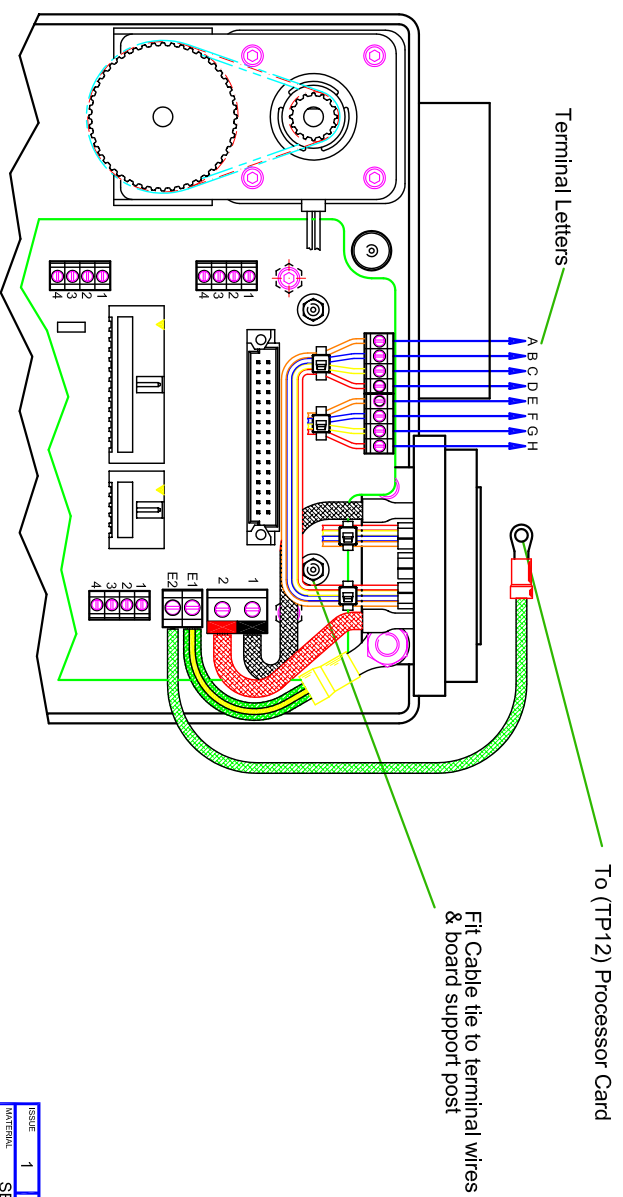


Thermocode Series 2 (53CR & 107CR) Interconnect Board Wiring Details. (sheet 2)



D' Connector Pin Numbers	Terminal Block Letter Ref.	Wire Colour
8	D	Red
1	C	Yellow
9	B	Blue
2	A	Orange
6	H	Red
14	G	Yellow
7	F	Blue
15	E	Orange



NOTES.

1. Connect Wires as detailed above
Fitting wires around support post.
 2. Fit Cable ties to each set of Motor wires as shown.
 3. Fit Cable tie to terminal wires & board support post.
 4. Connect the 24 Volt (Red & Black) wires to large
terminal block as shown.
- Terminal 1 = 0 volt (Black)

Terminal 2 = 24 Volt (Red)
5. Connect Printer Body Earth wire to Terminal E1.
 6. Connect Processor Card (TP12) Earth wire to Terminal E2

ISSUE	1	DATE	17 JUN 2004	MOD NO	N/A	REASON	N/A
MATERIAL	SEE NOTE ABOVE						
FINISH	NONE						
DRYING	CWP	CHECKED	SCALE	1 : 1	OPEN DATE EQUIPMENT LTD		
					PART NO	REF 767107	