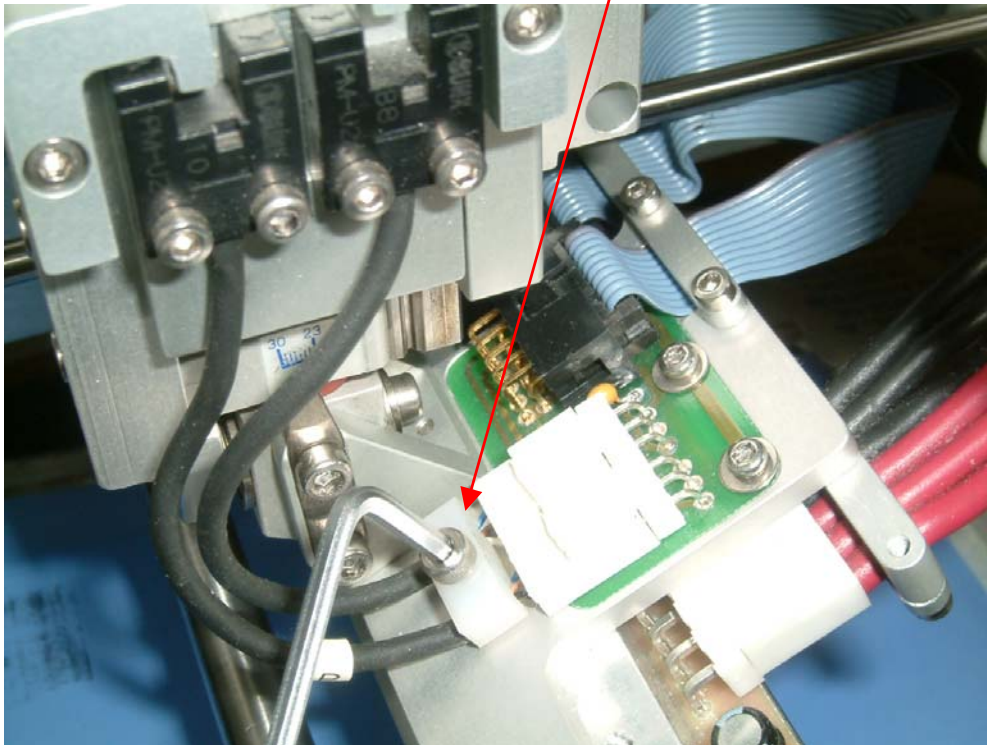


**Print Head Removal, 107S, 107M, 107L & 107C**

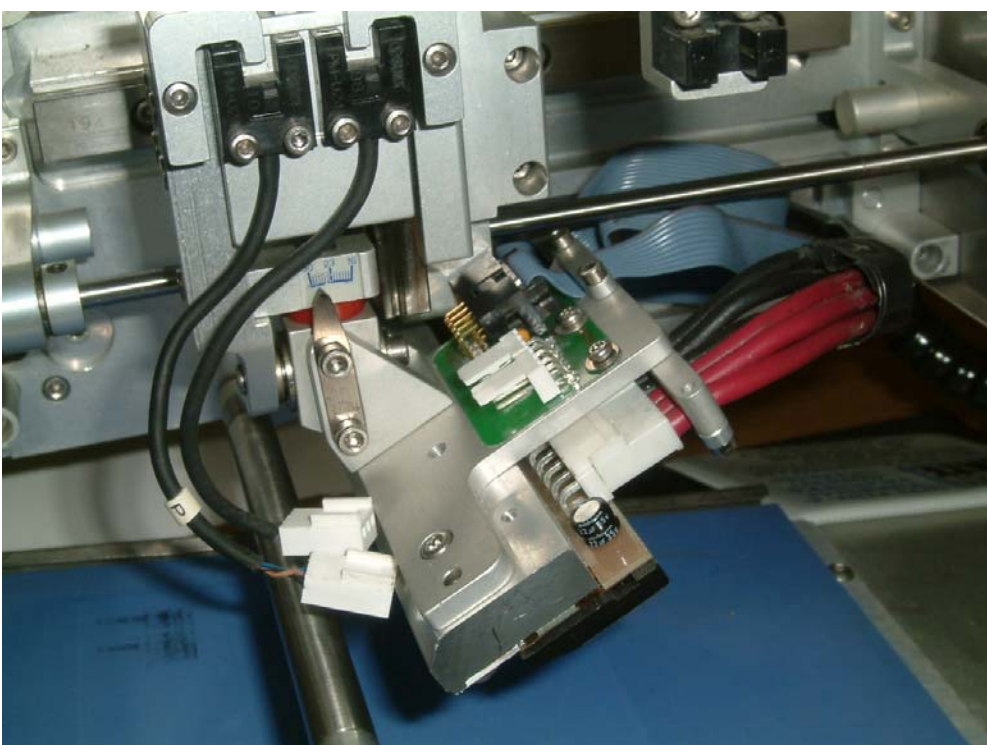
Tool Required: - 2.5mm and a 2.0mm Allen Key. An anti static mat and wristband should be used.

**Switch the Printer Off**

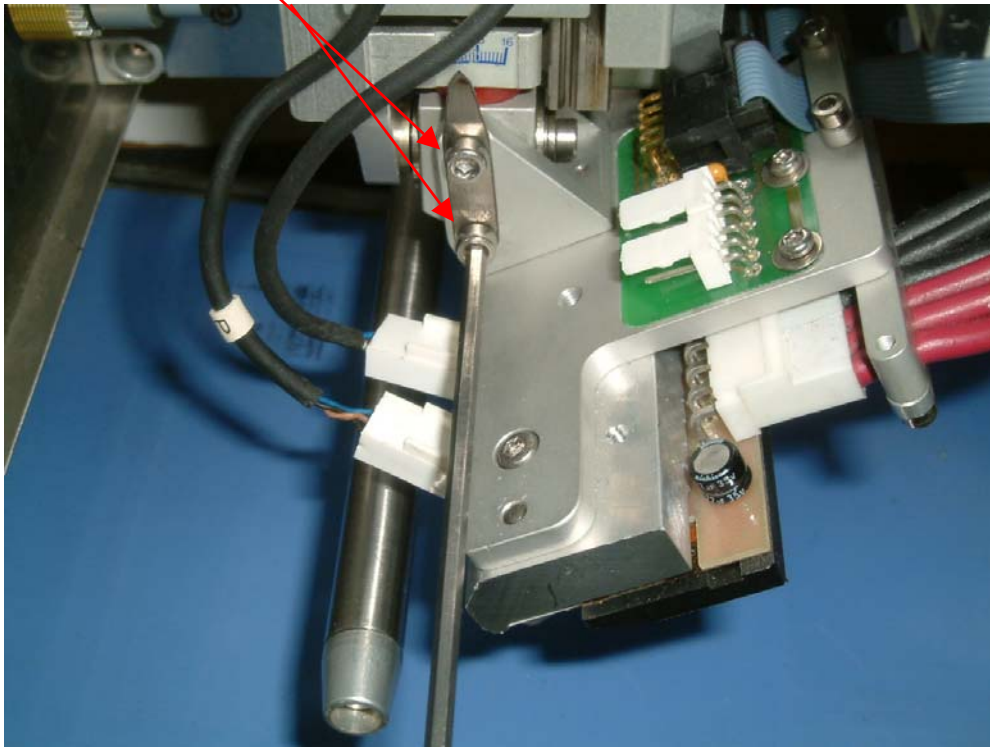
Using a 2.5mm Allen key, remove the cable clamp



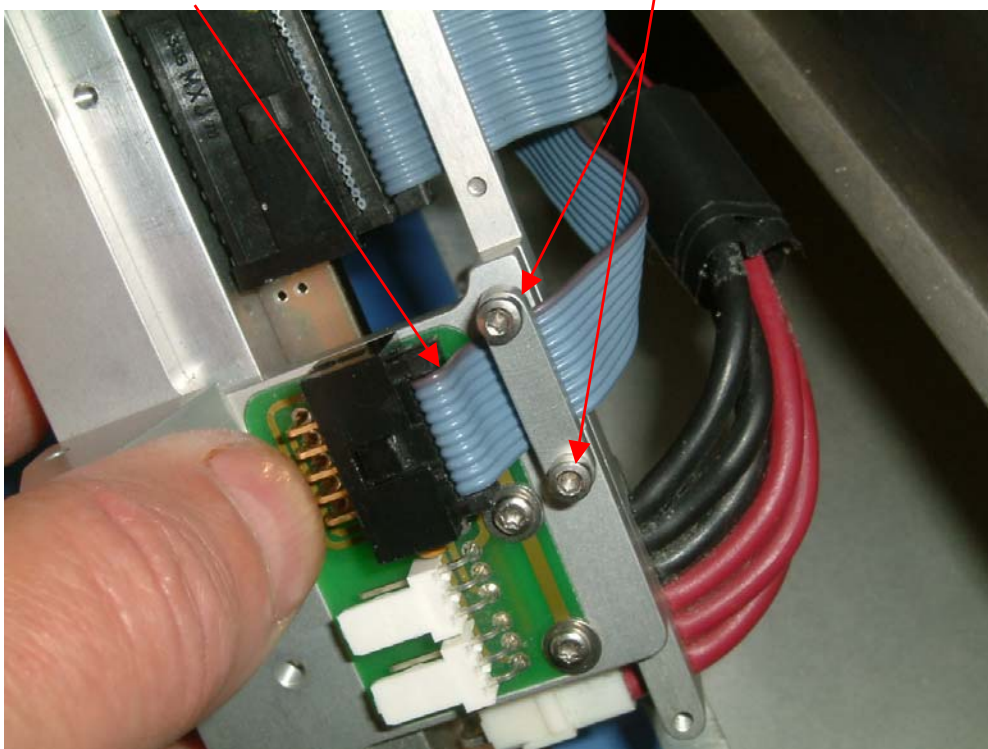
Gently remove the sensor plugs from their sockets.



Remove the two fixing screws using a 2.5 Allen key

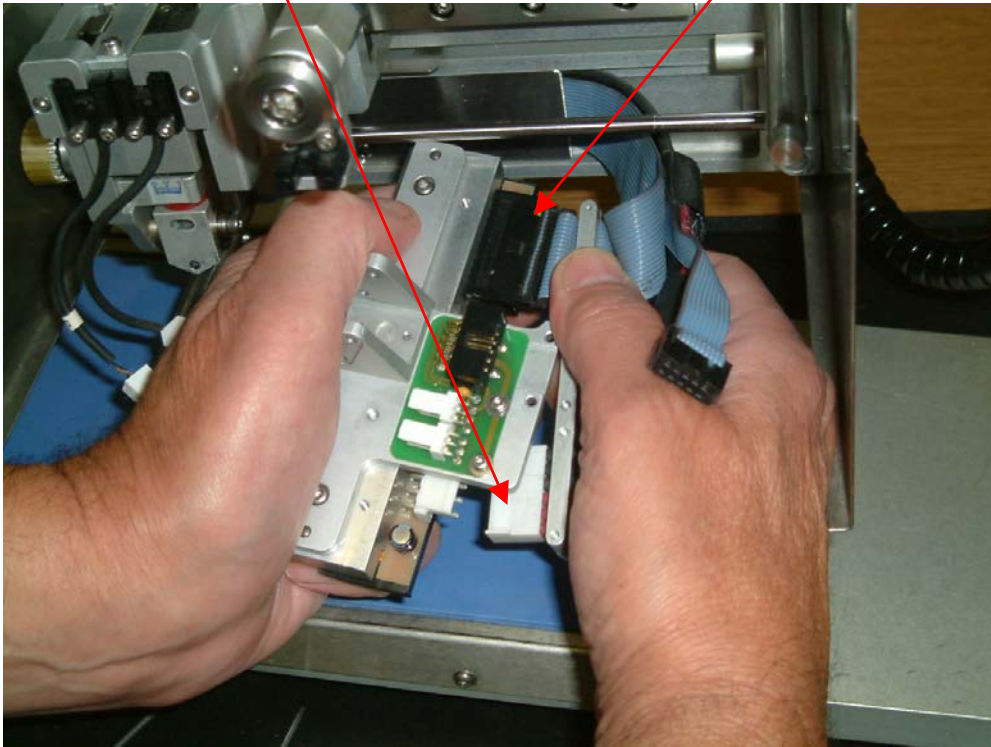


Remove the two retaining screws using a 2.0 Allen key holding the cable clamp. Then remove the ribbon cable.



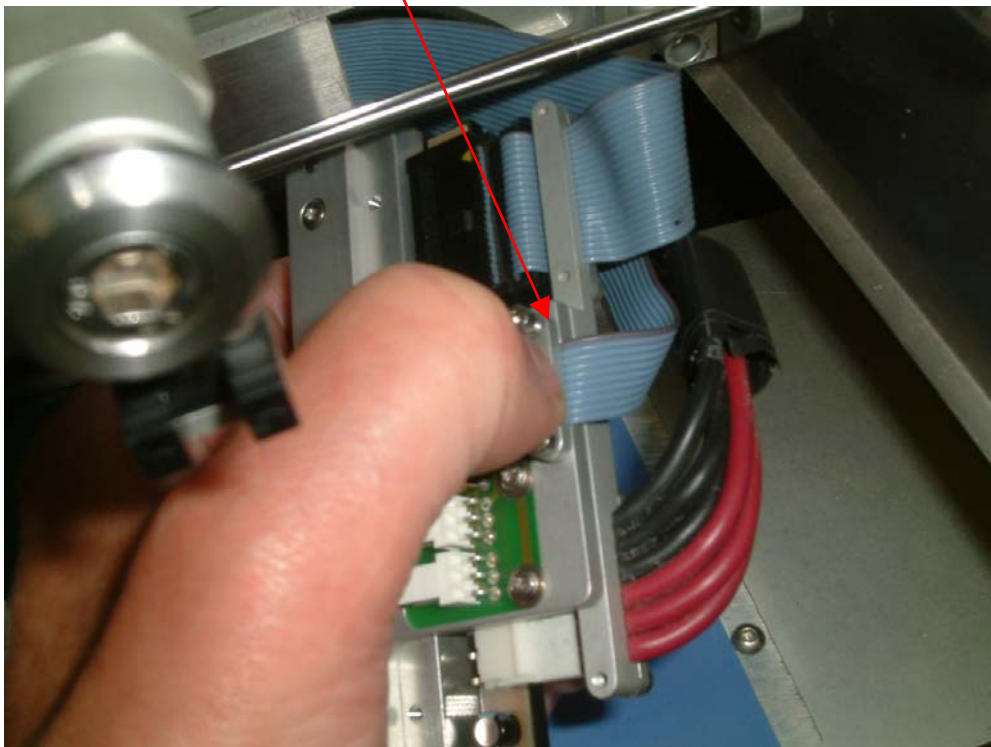


Ease the white plug from its socket. Followed by the top plug



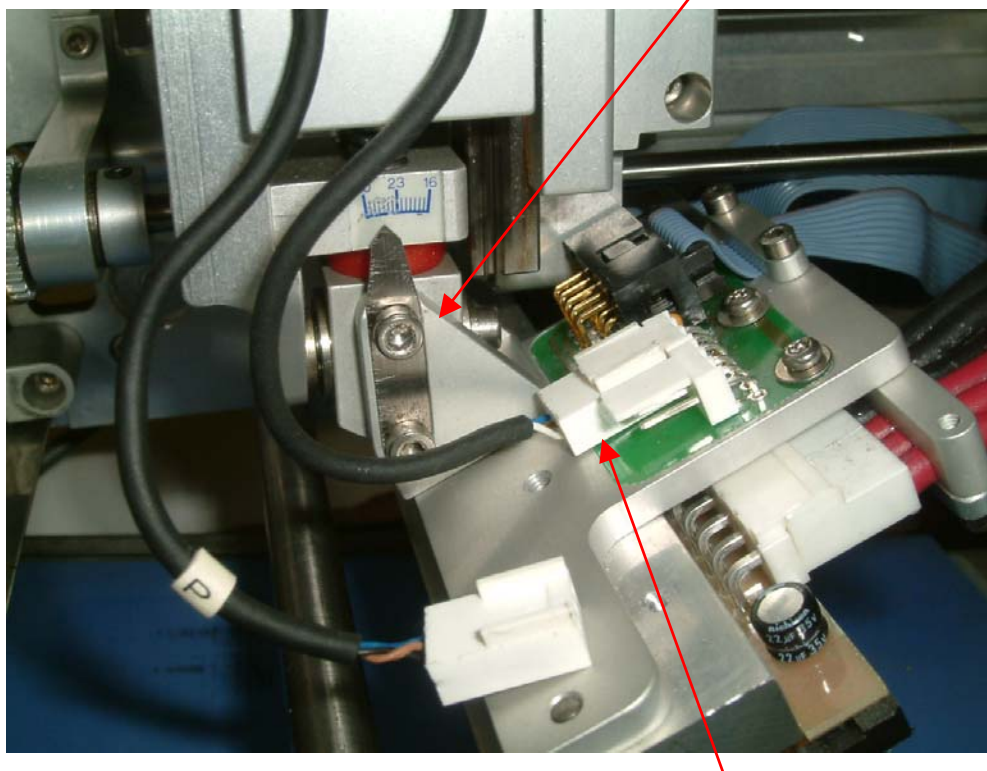
When fitting the new print head connect the Top Plug first, followed by the white plug.

Take care not to pinch the ribbon cable in the retaining clamps



Reassemble the Print Head in reverse order

Set the Print head angle shown on the bottom of the head.



Replace the sensor plugs. Inside sensor to inside socket

Replace the Sensor cable clamp. Take care not to pinch the cables.

